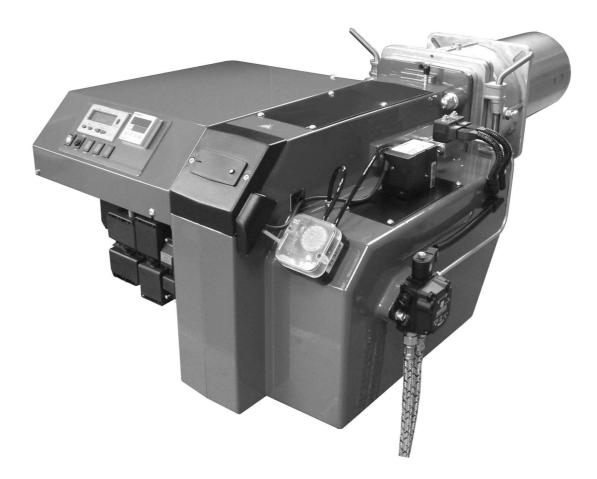


Technical Information • Installation Instructions

MK2

March 2024 edition In the interests of continuous product improvement, technical specifications are subject to change without prior notice!

Oil / gas



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1. General information

Installation of a combined gas/oil burner must be performed in accordance with extensive regulations and guidelines. It is therefore the duty of the installer to be familiar with all applicable regulations and requirements. Installation, start-up and maintenance must be performed with utmost care.

The burner must not be operated in rooms with high levels of air humidity (laundry rooms), dust or corrosive vapours. The boiler room must be ventilated accordingly with ventilation air.

Heating oil EL in accordance with DIN 51603 must be used.

The duel-fuel burners are ideal for the combustion of natural gas or liquid gas in accordance with EN 437 and fuel oil EL and complies with European Standards EN 676 and EN 267.

Manually operable shut-off valve

A manually operable shut-off valve for disconnecting the burner must be installed upstream of the burner and/or control equipment. It must be easy to access.

Filter and venting device

A filter must be installed upstream of the burner to prevent entry of foreign matter. Suitable equipment must be provided to vent the fuel supply line.

2. Scope of delivery

Before installing the combined gas/oil burner, please check that all the items included in the scope of delivery are present.

Scope of delivery:

Caution !

burner, mounting kit, separate operating instructions, technical information, separate circuit diagram, flange seal, one 7- pin connector and one 4- pin plug connector (Wieland connector).



Oil nozzles are not included in the scope of delivery.

For gas:

Gas fitting

Gas installation and commissioning are subject to the applicable Technical Regulations of the DVGW (DVGW-TRGI).

The gas pipe must be designed to conform to the flow rate and the available gas flow pressure and routed with the lowest pressure loss over the shortest distance to the burner.

The loss of gas pressure via the gas train and the burner as well as the resistance on the fuel gas side of the heat generator must be less than the connection flow pressure.



Caution ! Observe sequence and throughflow direction of fittings

3. Maintenance and customer service

The complete system should be checked once a year for correct functioning and leaks in accordance with DIN 4755 by a representative of the manufacturer or other suitably qualified person.

According to DIN EN 267 it is not permissible to perform repairs on components with a safety function. On the other hand, the replacement of parts with genuine parts or approved equivalent parts is permitted. We accept no liability for consequential damage in cases of incorrect installation or repair, the fitting of nongenuine parts or where the equipment has been used for purposes for which it was not intended.

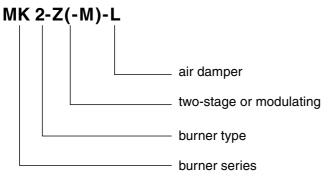
4. Operating instructions

The operating instructions together with this technical information leaflet must be displayed in a clearly visible position in the boiler room. The address of the nearest customer service centre must be displayed on the back of the operating instructions.

5. Instruction of operating personnel

Failures are often caused by operator error. The operating personnel must be properly instructed in how the burner works. In the event of recurring faults, Customer Service should be notified.

6. Key for code designation

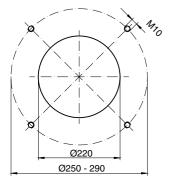


7. Technical specifications

| | Burner type | | | | |
|--|---|-----------------------------|--|--|--|
| Technical specifications | MK2.1 | MK2.2 | | | |
| Burner output in kW (in gas-fired operation) | 279- 760 | 415 - 1071 | | | |
| Burner output (in oil-fired operation) in kg/h (in kW) | 23.6 - 64.1 (280 - 760) | 39.5 - 90.2 (469 - 1070) | | | |
| Fuel | Heating oil in accordance with DIN 51603, natural gas LL + E, liquid gas | | | | |
| Mode of operation | Optionally oil/gas two-stage or gas modulating, oil two-stage | | | | |
| Voltage | 3 / N / PE ~ 50 Hz / 400 V | | | | |
| Power consumption at start / during operation * | 6.5 A max. | / 3.6 A eff. | | | |
| Electric motor power (at 2800 rpm) in kW | 1.1 | 2.2 | | | |
| Flame detector | KLC1000 | | | | |
| Control box | LMV26 | | | | |
| Emission class gas | 2 | MPC | | | |
| NOx limit value gas | < 120 mg/Nm ³ < 100 mg/Nm ³ | | | | |
| Emission class oil | 2 | MPC | | | |
| NOx limit value oil | < 185 mg/Nm ³ | < 200 mg/Nm ³ | | | |

* The power consumption of the version with external oil pump is 2.7 A higher.

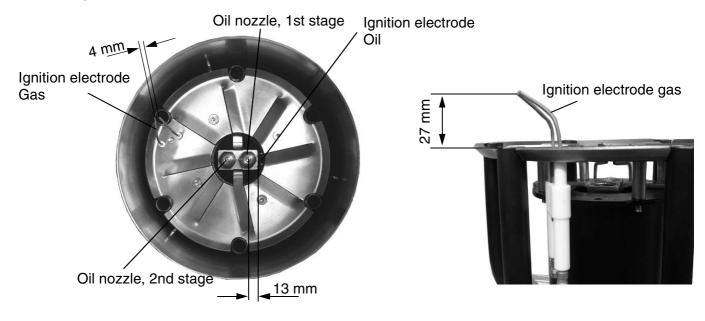
8. Boiler connecting dimensions (All dimensions are given in mm)



9. Ignition electrode

The following clearances between the nozzle and ignition electrode should be observed:

The given dimensions are intended for checking purposes after making necessary corrective adjustments or replacing an electrode.



10. Flame detector KLC 1000



A safety inspection of the flame detector must be performed after commissioning and after any maintenance that is carried out.

When doing so:

- The flame detector must be covered up for the start-up attempt after completion on the safety time, the control box must go into a fault condition!
- Illuminate the flame detector with an ext. UV light during the start-up attempt, e.g. cigarette lighter or lamp (existing room lighting is not sufficient)
 the control box must go into fault condition during the pre-ventilation phase!
- Cover up the flame detector in burner operation depending on the control box design, the control box must go into fault condition either at the end of the safety time or directly after covering up control box.

Status indication of LED flame detector

The status of the KLC 1000 flame detector is indicated by the built-in LED.

| No burner operation | LED OFF | No heating request | |
|---------------------|--------------------------|--------------------|-----|
| Pre-ventilation | LED OFF | No flame present | LED |
| Burner operation | LED flashes continuously | Flame present | |

For maintenance, the inspection glass of the KLC 1000 should be cleaned regularly using a clean, lint-free cloth. Never use burner cleaning sprays. As internal checks are made of the KLC 1000. no further tests are necessary. The KLC is a safety component and must not be opened.

11. Oil connection

Oil lines must be routed to the burner as far as necessary to allow the oil hoses to be connected without tension. It must be ensured that the burner can easily be brought to the service position.

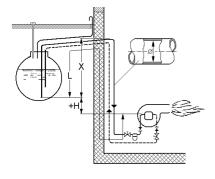
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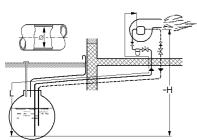
Important: an oil filter must be installed before the oil pump.

The tables for dual and single feed line installation show the maximum possible piping lengths dependent on 3 factors relative to fuel oil EL 4.8 cST.

- Height difference between pump and tank,
- Nozzle throughput and/or pump type,
- Pipe diameter.

4 brackets, 1 valve and 1 non-return valve were included for the resistance with the suction line length. Due to possible oil gas emissions, the dimension "X" should not exceed a length of 4 m.

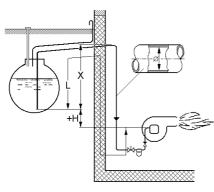


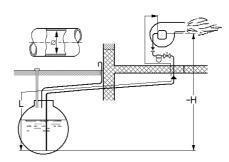


Twin-pipe system

| | Suntec AJ4 | | | | | | |
|-------|------------|----|----|-----|--|--|--|
| H (m) | L (m) | | | | | | |
| Ømm | 10 | 12 | 14 | 16 | | | |
| 4.0 | 23 | 49 | 91 | 100 | | | |
| 3.0 | 20 | 43 | 80 | 100 | | | |
| 2.0 | 17 | 37 | 69 | 100 | | | |
| 1.0 | 14 | 31 | 58 | 100 | | | |
| 0.5 | 13 | 28 | 53 | 91 | | | |
| 0 | 11 | 25 | 47 | 81 | | | |
| -0.5 | 10 | 22 | 42 | 72 | | | |
| -1.0 | 9 | 19 | 36 | 62 | | | |
| -2.0 | 6 | 13 | 25 | 43 | | | |
| -3.0 | 3 | 7 | 14 | 24 | | | |
| -4.0 | - | - | - | 5 | | | |

Single-line system





| Nozzle | | 14 (gph) | | | 20 (| gph) | | | 30 (| gph) | | | 45 (| gph) | |
|--------|-------|----------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| .Ø mm | 8 | 10 | 12 | 8 | 10 | 12 | 14 | 10 | 12 | 14 | 16 | 10 | 12 | 14 | 16 |
| H (m) | L (m) | L (m) | L (m) | L (m) | L (m) | L (m) | L (m) | L (m) | L (m) | L (m) | L (m) | L (m) | L (m) | L (m) | L (m) |
| 4.0 | 21 | 52 | 100 | 14 | 36 | 75 | 100 | 23 | 49 | 92 | - | 15 | 32 | 61 | 100 |
| 3.0 | 18 | 45 | 95 | 12 | 31 | 66 | 100 | 20 | 43 | 81 | - | 13 | 28 | 53 | 92 |
| 2.0 | 16 | 39 | 82 | 11 | 27 | 57 | 100 | 17 | 37 | 70 | - | 11 | 24 | 46 | 79 |
| 1.0 | 13 | 33 | 69 | 9 | 23 | 48 | 89 | 15 | 31 | 59 | - | 9 | 20 | 38 | 66 |
| 0.5 | 12 | 30 | 62 | 8 | 20 | 43 | 81 | 13 | 28 | 53 | - | 8 | 18 | 35 | 60 |
| 0 | 11 | 27 | 56 | 7 | 18 | 39 | 72 | 12 | 25 | 48 | 82 | 7 | 16 | 31 | 54 |
| -0.5 | 9 | 23 | 49 | 6 | 16 | 34 | 64 | 10 | 22 | 42 | 72 | - | 14 | 27 | 47 |
| -1.0 | 8 | 20 | 43 | 5 | 14 | 30 | 55 | 9 | 19 | 36 | 63 | - | 12 | 23 | 41 |
| -2.0 | 5 | 14 | 30 | 3 | 10 | 21 | 39 | 6 | 13 | 25 | 44 | - | 8 | 16 | 28 |
| -3.0 | 3 | 8 | 17 | - | 5 | 11 | 22 | 3 | 7 | 14 | 25 | - | 4 | 8 | 15 |
| -4.0 | - | - | 4 | - | - | - | 5 | - | - | - | 5 | - | - | - | - |

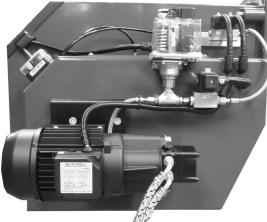
12. Pump unit

Oil lines must be routed to the burner as far as necessary to allow the oil hoses to be connected without tension. It must be ensured that the burner can easily be brought to the service position.

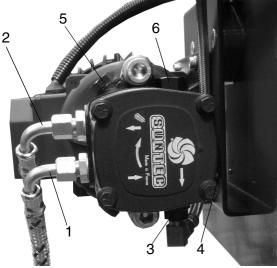


Important: an oil filter must be installed before the oil pump.

Pump unit for MK2.1 / MK2.2



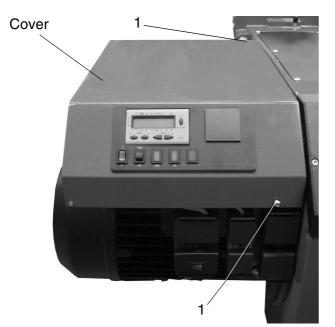
To convert the pump for operation on a single line system, the following points must be observed: remove the return line and the connection nipple. Unscrew the bypass plug in the return line port and tightly seal the port with a sealing plug. The pump suction flow will then be identical to the flow rate through the nozzle.



Oil pump AJ4-CC (MK2.2)

- 1 Flow
- 2 Return
- 3 Nozzle connection
- 4 Transducer connection
- 5 Vacuum measuring connection
- 6 Pressure setting

13. Electrical connection





De-energise the burner when carrying out connection work and removing electrical parts!

The burner must be connected to the electricity supply in accordance with the wiring diagram. This work must be performed by trained, qualified electricians. The supply cable to the burner must be of the flexible type.



See separate circuit diagram

The cover has to be removed and set to the service position in order to permit access to the control unit. Remove the 2 securing screws (1) and fold the cover down to the left.

If the gas train was **not** ordered together with the burner and the gas train is an MB-VEF 407 or MB-VEF 412, one parameter must be modified in the LMV. See LMV description, page 13 et seq.

In addition, the bridge at the AGM between X-22: 02 and X22-02: 03 are removed.



Now unscrew the two luster terminals on the wires of the density control and connect the wires to terminals X-22: 02 and X22-02: 03 (see wiring diagram).

If the gas train MB-VEF 407 or MB-VEF412 was ordered together with the burner, the LMV is fully programmed and it is not necessary to modify any parameters.

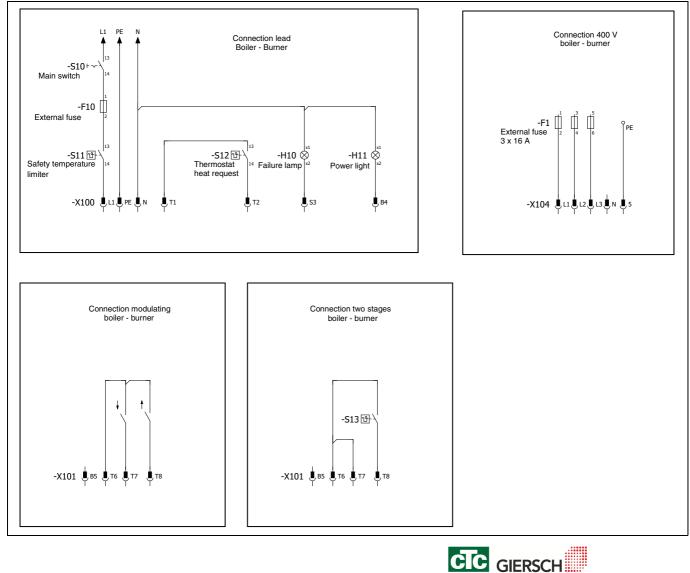
14. Terminal diagram - connector pin assignments



If the male connector has already been wired: check the connections according to the connection diagram!

The electrical connection of the burner must be made in the male connector included according to the connection diagram, taking account of the local regulations.

The supply cable must be fused with max. 10 A fast blow or 6.3 A slow blow and must be routed using flexible cable.

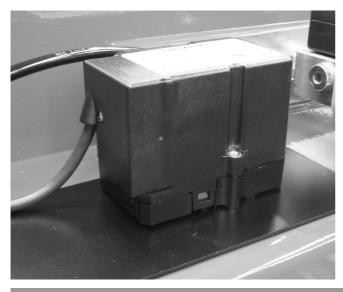


15. Front panel



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16. Air flap positioning motor



(\mathbf{i})

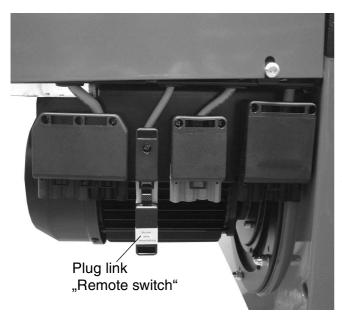
The air flap positioning motor is designed for air flap adjustment on progressive two-stage burners or modulating burners. The motor is activated electronically via the microprocessor-controlled control box.

Caution



The housing must not be opened under voltage, as the light that enters could destroy the drive.

17. Remote switching



Caution:

When operating without remote switching, do not remove the "Remote switching" jumper.

When operating with remote switching, the "Remote switching" jumper must be replaced with the remote switching connection and the selector switch must be in the **Gas** position.

If the selector switch is set to oil position with the remote switch connected, remote switching is not possible.

18. Air pressure monitor



The air pressure switch is a differential pressure switch and monitors pressure at the forced-air burner. The air pressure switch is preset at the factory to 8 mbar.

Note

Check that the burner does not produce CO above the stipulated value when the air pressure is too low before the cut-off point.

Causes:

- Incorrect setting
- Motor does not run
- Motor runs in the wrong direction.

19. Gas pressure switch

19.1 Gas pressure switch min. with leakage check

The gas pressure switch at the gas train serves to monitor the gas input pressure and test the valves for leaks. The gas pressure switch must be set to 50% of the static gas input pressure.

19.2 Gas pressure switch min. with leakage check only for KEV 407 = MB-VEF 407 and KEV 412 = MB-VEF 412

The gas pressure switch at the gas train serves to monitor the gas inlet pressure. The burner is shut down if the gas inlet pressure drops below the set minimum value (factory default). The burner starts up automatically again when the minimum pressure is exceeded. Gas pressure switch as leakage check serves to test the valves and must be set to 50% of the static gas input pressure.

20. Function test

A safety inspection must be carried out on the flame detector directly after start-up as well as after a service or lengthy shut-down.

Start-up with covered flame sensor:

When the safety interval elapses, the burner must switch to lockout mode.

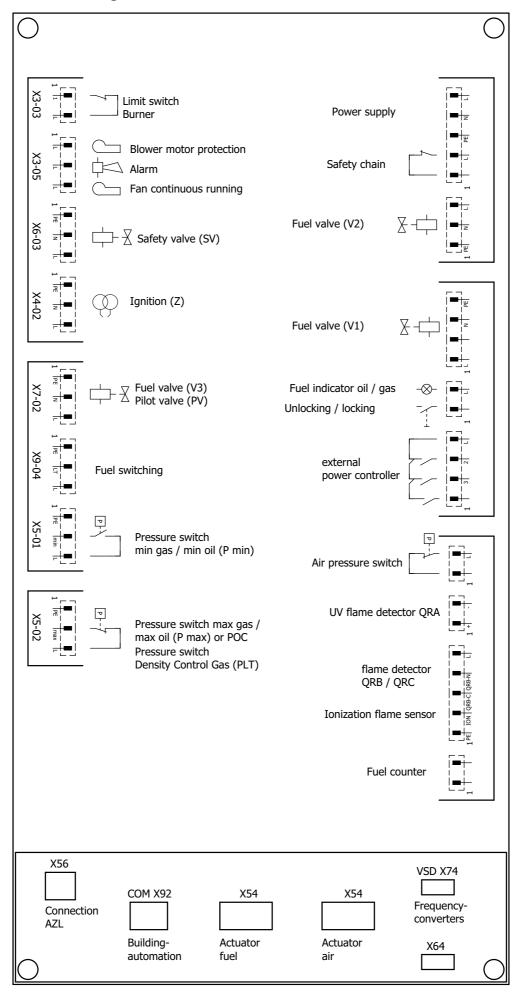
Start-up with exposed flame sensor:

The burner must go into lockout mode after approx. 20 s of pre-ventilation.

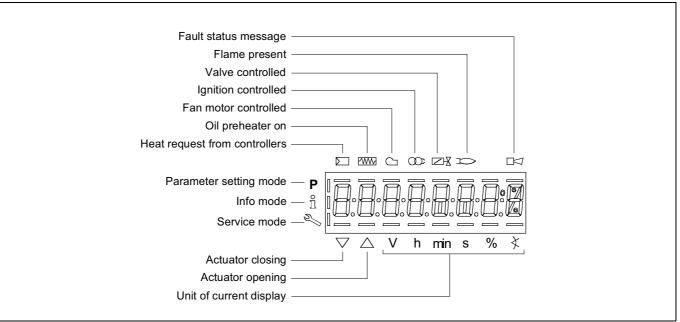
to ISO standards. Start-up; if burner in operation, cover up the flame sensor:

New start-up attempt; the burner must go into fault condition after the safety time.

21. Connection diagram LMV



22. Operating instructions and equipment description LMV



| Button | Function |
|--------------------|---|
| F | F button - To adjust the fuel drive (Hold down the F button and set the value with the - or + button) |
| A | A button - To adjust the air drive (Hold down the A button and set the value with the - or + button) |
| F A | F and A button To shift to parametrisation mode P (F and A button press simultaneously with - or + button) To adjust the speed for frequency converter operation (FC) (F and A button press simultaneously with - or + button) |
| مَّلَّ ⊔ٌ/reset | Information and enter button - To navigate in information and service mode * Selection (flashing symbol) increment (press button < 1 s) * To switch to a lower menu level (press button < 1 3 s) * To switch to a lower menu level (press button < 3 8 s) * To switch the operating mode (press button > 8 s) • Enter in parametrisation mode - Unlock in case of fault - One menu level down |
| - | Button Reduce value For navigating in curve setting, information and service mode |
| + | + Button - Increase value - For navigating in curve setting, information and service mode |
| - + | - and + button: Escape function (Press - and + button simultaneously) - Do not accept the value - One menu level higher |

23. Start-up and calibration

The oil mode s always active when switching on the burner from a de-energized state. When the burner is at the Gas position, it switches automatically to Gas mode after a certain time.

To enter this adjustment mode, the burner must be on standby.

Standby means that the burner is supplied with voltage, gas pressure is built up and there is no demand for heat.

The firing managers are parametrized in the factory. OFF UPr appears in the display during first start-up.

| Action button | Display | Description |
|---------------|--|--------------------------------------|
| | | OFF UPr means burner off and |
| | | non-programmed. |
| | | |
| | abla $igsim igsim igsim$ | |
| | | OFF means burner off and programmed. |
| | | |
| | | |
| | \bigtriangledown \bigtriangleup V h min s % \gtrless | |

Enter password

| Action button | Display | Description |
|---|---|---|
| F A | $ \begin{array}{c} \blacksquare \\ \blacksquare $ | Press F and A button simultaneously. The display CodE appears |
| - + | | After releasing the buttons, 7 bars appear and the first one flashes. Use the - or + button to select a number or let- ter. |
| n⊥́/reset | | Confirm each value with i/reset. |
| nnn an ar a | | Confirm the password 1234 with i/reset after the last input. |
| | P î î V A V h min s % } | After correct input, the following appears for a max. of two seconds |

Set the operating mode for gas as burner fuel

Continuous heat requirement is necessary for further start-up! LMV programmed

| Action button | Display | Description |
|--------------------|---------|--|
| n. Å Å/reset | | |
| | | When the firing machine is programmed , run is displayed. i/reset skips the next steps an continues at the section Start heat settings with curve point P1 |
| ů/reset | | Small load. |

Set operating mode / LMV non-programmed

If the firing machine is non-programmed, the operating mode must be set:

7 = Gas direct ignition, pneumatic modulating group.

| Action button | Display | Description |
|--|---------|---|
| onder the set of the | | |
| on set | | Use the - or + button to select the desired set- ting; in this case, 7 for gas direct ignition, pneu- matic group |
| - + | | |
| مَّتْ ⊔ٌ/reset | | Use i/reset to save the desired setting. Press ESC -and + button (press briefly) to return to the parameter level |
| - + | | |
| + | | Continue to the next parameter with the + button |
| | | If a frequency converter is present, it must be activated. 0= Without frequency converter - deactivate 1 = With frequency converter - activate |
| + | | Continue to the next parameter with the + button |

Speed standardization of the frequency converter

| Action button | Display | Description |
|---------------|---------|--|
| | | The next step may only be started with frequency converter. If there is not frequency converter, skip with speed standardization. |
| + | | Continue to the next parameter with the + button |

Start load preset

Use the values from the setting tables to preset the values.

| Action button | Display | Description |
|---------------|---|--|
| | $P = \begin{bmatrix} 0 & 0 & 0 & 2 \\ 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 \\ 0 & 0 &$ | Set the start position air flap. |
| | P 1 V V h m k k k k k k k k k k k k k | Hold down button A and set the value with the - or + button. |
| + | | Move to the next curve point. |

High load preset

| Action button | Display | Description |
|---------------|--|--|
| | | Set the high load air flap. |
| | P I S O V N N N N N N N N N N N N N | Hold down button A and set the value with the - or + button. |
| + | | Move to the next curve point. |

Start identifier for curve programming - Calibration with flame

| Action button | Display | Description |
|---------------------------------|---|--|
| | | When heat demand is present. |
| ıı̃/reset | P = P = P = P = P = P = P = P = P = P = | Confirm with i/reset button. |
| | | Burner start with pre-ventilation. |
| | ✓ △ V h min s % ≮ | Blower start-up and safety valve ON |
| | P = P = P = P = P = P = P = P = P = P = | |
| | | Run in pre-ventilation position |
| | V h min s % P I I I I I I I I I I I I I | Pre-ventilation |
| If the leakage check is activat | \bigtriangledown \bigtriangleup V h min s % \bigstar ted, Ph80, Ph81, Ph82 and Ph83 are dis | splayed first. |
| | | Run in ignition position |
| | $ \begin{array}{c} \blacksquare \\ \blacksquare $ | |
| | | Commissioning stops in phase 36. The air flap position can still be modified once when cold. |
| + | | Press + Taste to continue |
| | | Ignition ON |
| | P = P = P = P = P = P = P = P = P = P = | Valves ON |
| | | |

| Action button | Display | Description |
|---------------|--|--|
| | | Ignition OFF |
| | $\nabla \bigtriangleup V \ h \ min \ s \ \% \ \bigstar$ | |
| | $\vee \bigtriangleup \vee$ II IIIII 5 70 \succ | Flame in start position |
| | P = P = P = P = P = P = P = P = P = P = | |
| | | Hold down button A and set the value for the start load with the - or + button . |
| + | | Move to the next curve point, P1 low load |
| | | Hold down button A and set the value for the low |
| | P I V h min s % × | load with the - or + button . |
| | | Move to the next curve point.P2 |
| + | | When transferring P1 to P2 for the first time, CALC appears briefly |
| | $ \begin{array}{c} P \\ \texttt{1} \\ \texttt{N} \\ \texttt{V} \\ \texttt{V} \\ \texttt{V} \\ \texttt{h} \\ \texttt{min} \\ \texttt{s} \\ \texttt{%} \\ \texttt{K} \\$ | The curve points P2 to P9 are calculated auto- matically as a straight line. |
| | | Use + button to confirm all curve points up to curve point P9. |
| + | | In curve point P9 , set the excess air for the high load at the gas ramp using the adjusting screw "V" or "large flame" . The CO ₂ value should be |
| | | 9-10% for natural gas. Use the - button to select curve point P1 . |
| - | | In curve point P1 , set the excess air for the low load at the gas ramp using the adjusting screw "N" or "small flame" . The CO2 value should be 9-10% for natural gas. |
| | | Use the + button to select curve point P9 again. |
| + | | In curve point P9 , check the excess air for the high load at the gas ramp and correct using the adjusting screw "V" or "large flame" . |

Setting the output in high and low-load operation

| Action button | Display | Description |
|---------------|---|---|
| A | | Check the high-load setting via the gas flow at the gas meter or compare the nozzle pressure with the values stated in the adjustment tables. |
| | | Hold down A button and use the - or + button to set the output for curve point P9 . |
| | | The air surplus is not affected by this adjustment. |
| | | Use the - button to select curve point P1. |
| - | | Check the low-load setting via the gas flow at the gas meter or compare the nozzle pressure with the values stated in the adjustment tables. |
| + | | Back to curve point P9 |
| - + | | After setting all curve points, the burner is ready for operation. Press the ESC button briefly 3x to save all curve points and access automatic mode |
| | $P = \begin{bmatrix} 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 \\ 0 & 0 &$ | OP 0 100 Burner output stage (automatic mode) |

Set the operating mode for oil as burner fuel

| Action button | Display | Description |
|---------------------|---------|--|
| F A | | After pressing the key combination, the following display appears |
| n⊔ n⊥ 1/reset | | Continuous heat requirement is necessary for further start-up! |
| n⊥ n⊥/reset | | When the control box has been reprogrammed, the operating mode must be set: 5 = Oil 2-stage (Lo 2-stage) |
| · + ↓ ů/reset | | Use i/reset to save the desired setting. Press ESC -and + button (press briefly) to return to the parameter level. |
| - + | | Continue to the next parameter with the + button |
| + | | If a frequency converter is present, it must be activated: 0 = Without frequency converter - deactivate |
| | | 1 = With frequency converter - activate Continue to the next parameter with the + button |
| + | | |

Speed standardization of the frequency converter

| Action button | Display | Description |
|---------------|---------|--|
| | | The next step may only be started with frequency converter. If there is not frequency converter, skip with speed standardization. |
| + | | Continue to the next parameter with the + button |

Start load preset

Use the values from the setting tables to preset the values.

| Action button | Display | Description |
|---------------|---|---|
| | | |
| | | Hold down button A and set the value with the - or + button . |
| A | | Set the start position air flap. Release the A button |
| + | | Press the + button to continue |
| °,reset | P = P = P = P = P = P = P = P = P = P = | Run oil is displayed Activate oil as fuel with existing demand for heat. With i/reset to heat demand of the burner. |
| | | The burner starts with pre-ventilation |

| Action button | Display | Description |
|---------------|--|---|
| | P I I I V A V h min s % X h k k k k k k k k k k k k k | Blower start-up and safety valve ON |
| | P i i i i i i i i i i i i i | Run in pre-ventilation position |
| | P I I I I I I I I I I I I I | Pre-ventilation |
| | | Run in ignition position |
| + | | Commissioning stops in phase 36. The air flap position can still be modified once when cold. Press + Taste to continue |
| | P I I I V A V h min s % X K K K K K K K K K K K K K | Run in ignition position |
| | $ \begin{array}{c} \square & \square & \square & \square & \square & \square & \square \\ \blacksquare & \blacksquare$ | Ignition ON |
| | | Valves ON |
| | | Ignition OFF |
| | P = P = P = P = P = P = P = P = P = P = | Flame in start position |

| Action button | Display | Description |
|---------------|--|---|
| + | | The air flap position can still be modified once when cold. Press + Taste to continue |
| | | Set the operating point P1 with A and + or - but- ton . (Air damper 1st stage) Press + Taste to continue |
| | | Set the switch-on point MV2 (2nd stage) with A and + or - button. Press + Taste to continue |
| | P C C C C C C C C C C C C C | Set the preset point P2 MV2 (2nd stage) with A and + or - button. Press + Taste to continue Should be 5 ° higher than P2 on |
| | | Set the operating point P2 with A and + or - but- ton . (Air damper 2nd stage) Press - Taste to continue |
| | P P V h min s % × | Set the switch-off point MV2 with A and + or - button . Use the - button to select curve point P1 |
| - + | P P V h min s % × | Press the ESC button briefly |

| Action button | Display | Description |
|---------------|---------|---|
| - + | | Enable automatic mode with ESC button (press briefly |
| | | OP 0 100 Burner output stage (automatic mode) |

The heat setting of the burner is completed.

Gas train MB-VEF (KEV412 1 $\frac{1}{2}$ ", KEV407 $\frac{3}{4}$ ")

Attention, refer to additional information on page 12.

If gas train MB-VEF is used, one parameter in the LMV must be modified, since two gas pressure switches are used.

From:

Parameter: 236 fuel 1 gas: pressure switch-min input must be set tot he value 1 (pressure switch-min upstream of burner valve 1 V1).

Parameter: 237 burner 1 gas: pressure switch-max / POC input must be set tot he value 3 (pressure switch leakage test).

| Action button | Display | Description |
|---------------|---|---|
| | | OFF UPr means burner off and non-programmed. |
| | P = P = P = P = P = P = P = P = P = P = | OFF means burner off and programmed. |

Enter password

| Action button | Display | Description |
|--|--|---|
| F A | $P \qquad \qquad$ | Press F and A button simultaneously. The display CodE appears |
| - + | | After releasing the buttons, 7 bars appear and the first one flashes. Use the - or + button to select a number or let- ter. |
| on set | | Confirm each value with i/reset. |
| °⊥/reset | | Confirm the password 1234 with i / reset after the last input. |
| | P H C C C C C C C C C C C C C | After correct input, the following appears for a max. of two seconds |

Gas: Pressure switch min input

| Action button | Display | Description | | | | |
|---|--------------------|--|--|--|--|--|
| - | | Go to parameter set 200. | | | | |
| ů/reset | å 200:000-0 | Confirm | | | | |
| + | | Go to parameter set 236. | | | | |
| nundaria de la constante de l | | Confirm parameter 236. | | | | |
| - | | Set parameter 236 to the value 1. | | | | |
| onder and the set of | | Confirm value 1 | | | | |
| - + | | Press the ESC button three times to move back | | | | |
| + | | Go to parameter set 237. | | | | |
| nı̃/reset | | Confirm parameter 237. | | | | |
| - + | | Set parameter 237 to the value 3. | | | | |

| Action button | Display | Description |
|---------------|---------|--|
| lı́/reset | | Confirm value 3 |
| - + | | Press the ESC button three times to move back |

LMV phase display

| Phase | Function |
|-------|---|
| Ph00 | Fault phase |
| Ph02 | Safety phase |
| Ph10 | Go home |
| PH12 | Standby (stationary) |
| Ph22 | Blower start-up time (122) (blower motor = ON, auxiliary valve = ON) |
| Ph24 | Run in pre-air position |
| Ph30 | Pre-air time |
| Ph36 | Run in ignition position |
| Ph38 | Pre-ignition phase |
| Ph39 | Leakage check filling time (test pressure switch min for installation between fuel valve V1 and fuel valve V2) |
| Ph40 | First safety time (ignition transformer ON) |
| Ph42 | First safety time (ignition transformer OFF) |
| Ph44 | Interval 1 |
| Ph50 | Second safety time |
| Ph52 | Interval 2 |
| Ph60 | Operation 1 (stationary) |
| Ph62 | Max. time, low load (operation 2, preparation for decommissioning, run at low load) |
| Ph70 | After-burn time |
| Ph72 | Run in post-ventilation position |
| Ph74 | Post-ventilation time (no foreign light check) |
| Ph78 | Post-ventilation time 3 (abort when power controller ON) |
| Ph80 | Leakage check idle time |
| Ph81 | Leakage check test time atmospheric pressure, atmosphere test |
| Ph28 | Leakage check filling test, filling |
| Ph83 | Leakage check test time gas pressure, pressure test |
| Ph90 | Gas shortage waiting time |

Fault code list LMV

Press i/reset button for two seconds to acknowledge fault.

| loc.C: loc.d: | | Description | Measure | | | | |
|---------------|---------|--|---|--|--|--|--|
| | | No communication between basic device AZL2 | e Check wiring for interruptions/loose contacts | | | | |
| 2 | 1 - 2 | No flame at the end of the safety time | | | | | |
| 3 | 0 - 84 | Compressed air fault | No compressed air | | | | |
| 4 | 0 - 86 | External light | | | | | |
| 7 | 0 - 255 | Flame cut-off | | | | | |
| 12 | 0 | Fuel valve 1 leaking (fuel valve 2 for leakage check) | For leakage check via X5-01 (gas pressure switch min) - Check whether valve on burner side is leaking - Check whether pressure switch for leakage check is closed when gas pressure is applied - Check wiring for short-circuit | | | | |
| | 1 | Fuel valve 2 leaking (fuel valve 1 for leakage check via X5-01) | For leakage check via X5-01 | | | | |
| | 2-5 | Leakage check not possible | Leakage check activated but no input assigned | | | | |
| | 81 | V1 leaking | Check whether valve on gas side is leaking Check the wiring for interruptions | | | | |
| | 83 | V2 leaking | Check whether the valve on the burner side is leaking Check whether the pressure switch for the leak test is closed when gas pressure is applied Check wiring for short-circuit | | | | |
| 14 | 0 | POC open | Check whether valve NC contact is closed | | | | |
| | 1 | POC closed | Check wiring Check whether valve NC contact opens when he valve is activated | | | | |
| | 64 | POC open start prevention | Check wiring for interruptions Check whether valve NC contact is closed | | | | |
| 19 | 80 | Combustion pressure, POC start preven- tion | Check whether the pressure switch is closed without combustion pressure being present Check wiring for short-circuit | | | | |
| 20 | 0 - 1 | Pressure switch min no minimum gas pressure/oil pressure | Check wiring for interruption | | | | |
| 21 | 0 | Pressure switch max (Pmin) / heavy fuel - immediate start | Check wiring for interruption. POC: Check whether valve NC contact is closed | | | | |
| 22 OFF S | 0 - 87 | Safety chain | | | | | |
| 23 | 0 - 2 | Gas pressure switch min (Pmin) / heavy fuel - immediate start | Check wiring for interruption (X5-01) and (X9-04) | | | | |
| 50 - 67 | # | Internal error | | | | | |
| 70 | 26 - 26 | Error group | Set all curve points for gas and air actuators, and for the FC | | | | |
| 71 | 0 - 3 | Special position undefined | Parametrise actuators | | | | |
| 75 - 76 | | Internal fault group | | | | | |
| 80 | 1 - 2 | Control range restriction of the frequency converter | Basic device is not standardized for this motor Repeat standardization The group setting must be checked | | | | |
| 81 | 1 | Frequency converter fault | Too many interference pulses on the probe line > Improve EMC measures | | | | |
| 82 | 1 - 2 | Frequency converter fault | Internal error | | | | |
| | | | | | | | |

| loc.C: | loc.d: | Description | Measure | | | | |
|--------|----------|--|--|--|--|--|--|
| 82 | 3 | Sensor interrupt | The basic device does not receive pulses from the speed sensor: 1. Motor does not turn 2. Speed sensor not connected 3. Speed sensor is not actuated by the encoder disk (check distance) | | | | |
| 82 | 4 | Frequency converter fault | Internal error | | | | |
| 82 | 5 | Incorrect direction of rotation | The direction of rotation of the motor is incorrect 1. Motor does actually rotate in the wrong direc- tion > Re-parameterize the direction of rotation or exchange 2 phases 2. Encode disk is fitted reversed > Turn the encoder disk | | | | |
| 82 | 6 | Frequency converter fault | The required pulse pattern (60°, 120°, 180°) has not been recognized correctly 1. Speed sensor does not detect all cams of the encoder disk > Check the distance 2. When turning the motors, other mechanical parts are detected in addition to the cams > Correct the installation 3. Faults on the sensor lines > Check the routing, improve EMC | | | | |
| 82 | 7 | Invalid standardization speed | The measured standardization speed does not li in the permitted range > Motor turns to slowly o too fast. | | | | |
| 82 | 15 | Speed deviation | Carry out standardization again and check the group setting | | | | |
| 82 | 20 | Incorrect phase of the phase manager | Standardization performed in a wrong phase. Only phases <12 are permissible > Controller off, re-start standardization | | | | |
| 82 | 21 | Safety chain / burner flange opened | Repeat standardization with safety chain closed | | | | |
| 82 | 22 | Air drive not referenced | The air drive is not referenced or has lost its refer- ence 1. Check whether the reference position can be approached 2. Check whether the drives have been exchanged 3. If the fault does not occur until after referenc- ing, the drive is overloaded and cannot reach its target | | | | |
| 82 | 23 | Frequency converter deactivated | Standardization was started with frequency con- verter deactivated > Activate frequency converter and repeat stand- ardization | | | | |
| 82 | 24 - 255 | Frequency converter fault | Perform standardization | | | | |
| 83 | 0 - 1 | Control range restriction of the frequency converter | 1. Basic device is not standardized for this motor > Repeat standardization | | | | |
| 83 | 2 | Frequency converter fault | Too many interference pulses on the probe line > Improve EMC measures | | | | |
| 83 | 3 | Frequency converter fault | Internal error | | | | |
| 83 | 4 | Speed signal interrupted | No speed detected despite actuation. 1. Check that the motor is turning 2. Check whether the speed encoder is supplying a signal (check LED / distance from encoder disk) 3. Check wiring of the frequency converter | | | | |
| 83 | 5 | Frequency converter fault | Internal error | | | | |
| 84 | 0 - 2 | Frequency converter fault | Internal error | | | | |

| loc.C: | loc.d: | Description | Measure |
|---------|---|--|---|
| 85 | 0 | Error group fuel drive | Referencing of fuel drive not successful. Unable to reach reference point. 1. Check whether the drives have been exchanged 2. Check whether the drive is blocked or over- loaded |
| 85 | 1 | Error group air drive | Referencing of fuel drive not successful. Unable to reach reference point. 1. Check whether the drives have been exchanged 2. Check whether the drive is blocked or over- loaded |
| 86 | 0 - 1 | Error group fuel drive | Unable to achieve the target position within the required tolerance. -> Check whether the drive is blocked or over- loaded. A line break was detected at the drive connections. -> Check wiring (voltage X54 between Pin 5 or 6 and Pin 2 >0.5 V). |
| 86 | 3 | Error group fuel drive | Internal error |
| 86 | 4 | Step deviation compared to last referenc- ing | The drive was overloaded and/or mechanically distorted. 1. Check the setting of the drive type 2. Check whether the drive is blocked on one side in the drive area 3. Check whether the torque is sufficient for the application |
| 87 | 0 - 1 | Error air drive | Unable to achieve the target position within the required tolerance. -> Check whether the drive is blocked or over- loaded. A line break was detected at the drive connections. -> Check wiring (voltage X53 between Pin 5 or 6 and Pin 2 >0.5 V). |
| 87 | 3 | Error group air drive | Internal error |
| 87 | 4 | - | The drive was overloaded and/or mechanically distorted. 1. Check the setting of the drive type 2. Check whether the drive is blocked on one side in the drive area 3. Check whether the torque is sufficient for the application |
| 90 - 92 | # | Internal fault group | |
| 93 | 3 | Short-circuit of probe | Short-circuit at QRB 1. Check wiring 2. Flame probe possible defective |
| 95 | 3 Ignition trans- former 4 Fuel valve 1 5 Fuel valve 2 6 Fuel valve 3 | External supply NOC | Check wiring |
| 96 | 3 Ignition trans- former 4 Fuel valve 1 5 Fuel valve 2 6 Fuel valve 3 | Relay welded | Measure the contacts: 1. Device at voltage: Blower output must be de- energised 2. Deactivated voltage: Disconnect blower. There must be no ohmic connection between blower output and N. If one of the two tests fails, replace the unit, since the contacts are definitely welded and safety can no longer be guaranteed. |

| loc.C: | loc.d: | Description | Measure |
|----------|---|-------------------------|---|
| 97 | 0 | | Measure the contacts: 1. Device at voltage: Blower output must be de- energised 2. Deactivated voltage: Disconnect blower. There must be no ohmic connection between blower output and N. If one of the two tests fails, replace the unit, since the contacts are definitely welded and safety can no longer be guaranteed. |
| 98 | 2 Safety valve 3 Ignition trans- former 4 Fuel valve 1 5 Fuel valve 2 6 Fuel valve 3 | Replay does not pick up | Unlock; if it recurs, replace the unit |
| 99 - 250 | # | Internal error | |

24. Calculation principles for gas burner adjustment

The values given in the tables are setting values for start-up. The necessary system adjustment must be newly determined in each case.

General:

The calorific value $(H_{i,n})$ of fuel gases is generally specified for the normal state (0°C, 1013 mbar).

Gas flow determination:

To allow the heat generator load to be adjusted correctly, the gas flow rate must be determined in advance.

Example:

| Height above sea level | 230 m |
|--|-------------------------|
| Barometric air pressure B (acc. to. table) | 989 mbar |
| Gas pressure P _G at counter | 20 mbar |
| Gas temperature ϑ_{G} | 16°C |
| Boiler output Q _n | 430 kW |
| Efficiency h _K (assumed) | 90% |
| Calorific value H _{i,n} | 10.4 kWh/m ³ |

Gas flow in standard state (V_n)

$$V_n = \frac{Q_n}{\eta_k \times H_{i,n}} = \frac{430kW}{0,90 \times 10,4\frac{kWh}{m^3}} = 46\frac{m^3}{h}$$

Gas flow in operating state (V _B)

$$V_B = \frac{V_n}{f} = \frac{46\frac{m^3}{h}}{0,94} = 49\frac{m^3}{h}$$

Conversion factor (f)

$$f = \frac{B + P_G}{1013} \times \frac{273}{273 + \vartheta_G}$$

Annual average air pressure

| Average geodetic altitude of the | from | | 1 | 51 | 101 | 151 | 201 | 251 | 301 | 351 | 401 | 451 | 501 | 551 | 601 | 651 | 701 |
|-----------------------------------|--------|------|------|------|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| supply region above sea level [m] | to | 0 | 50 | 100 | 150 | 200 | 250 | 300 | 350 | 400 | 450 | 500 | 550 | 600 | 650 | 700 | 750 |
| Annual average of air pressure | (mbar) | 1016 | 1013 | 1007 | 1001 | 995 | 989 | 983 | 977 | 971 | 965 | 959 | 953 | 947 | 942 | 936 | 930 |

Legend:

 $Q_n = Boiler output [kW]$

h_K = Efficiency [%]

 $H_{i,n}$ = Lower standard calorific value [kWh/m³]

f = Conversion factor

B = Barometric air pressure [mbar]

p_G = Gas pressure at gas meter [mbar]

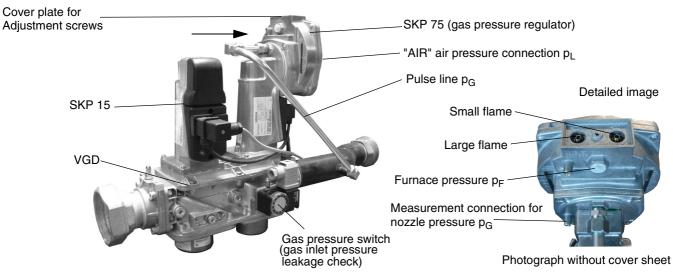
 ϑ_{G} = Gas temperature at gas meter [°C]

25. Gas burner with gas train

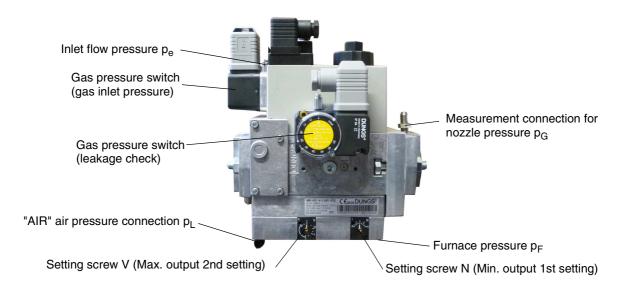
| Installation of the gas train | | | | | | |
|---|--|--|--|--|--|--|
| Installation position only in horizontal line, not tilted. | | | | | | |
| Minimum distance to walling: 20 mm | | | | | | |
| Screw the measuring nipple for combustion chamber pressure into the gas jacket at the top. Route the connecting hose between the measuring nipple for combustion chamber pressure and the gas train in a loose loop. | | | | | | |

The air pressure connection nipple must be screwed into the gas jacket at the top.

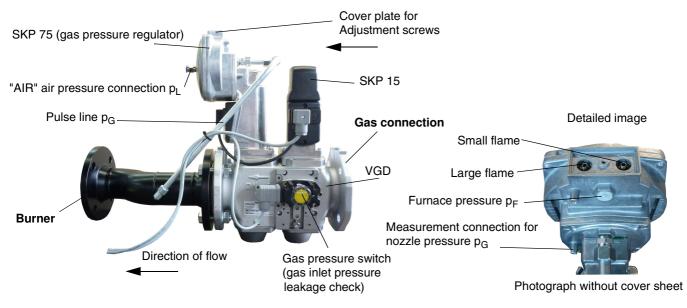
KEV 1 1/2", KEV2", KEV DN65 (VGD20.40, VGD20.50, VGD40.65 all SKP15/75).



KEV412 1 1/2"(MB-VEF 412)



KEV DN65, KEV DN80 (VGD40.65, VGD40.80 all SKP15/75)



| Large flame / "V" setting | Exhaust gas analysis values | | | | |
|------------------------------|-----------------------------|----------------|--|--|--|
| Change in "+" | CO ₂ | O ₂ | | | |
| direction if: | too low | too high | | | |
| Change in "-" | CO ₂ | O ₂ | | | |
| direction if: | too high | too low | | | |

| Small flame /"N" setting | Exhaust gas analysis value | | | | |
|-----------------------------|----------------------------|----------------|--|--|--|
| Change in "+" | CO ₂ | O ₂ | | | |
| direction if: | too low | too high | | | |
| Change in "-" | CO ₂ | O ₂ | | | |
| direction if: | too high | too low | | | |

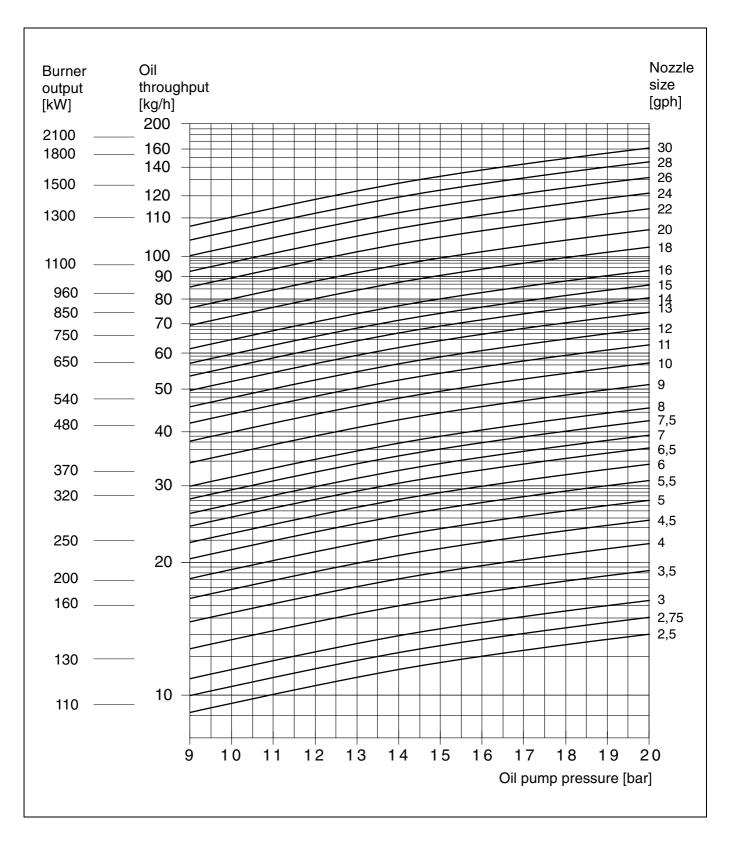


•Caution !

Difference between baffle plate pressure p_L - furnace pressure p_F must be at least 0.3 mbar.

26. Nozzle selection diagram

If the desired output deviates from the values specified in the tables, the nozzle size and the pump pressure can be determined on the basis of the following diagram.



| | MK2.1-ZM-L | | | | | MK2.1-ZM-L-N | | | | | | | | MK2.1-ZM-L-F | | | |
|---------|---|-------------|--------------------------------------|----------------|--|--------------|---------------------------------------|---------------------|---|---------|---------|---------------------|---|--------------|---------|---------|--|
| | | | | | Natural gas L H _{i,n} = 9.3 [kWh/m ³] | | | | Natural gas H H _{i,n} = 10.4 [kWh/m ³] | | | | Liquid gas H _{i,n} = 25.89 [kWh/m ³] | | | | |
| Burner | Burner output Boiler output Air flap position | | Gas nozzle pressure Gas flow rate PG | | Gas nozzle pressure Gas flow rate | | Gas nozzle pressure P _G | | Gas flo | ow rate | | | | | | | |
| [k\ | N] | η= 92% [kW] | | °] | P _G P _G P _G [mbar] [mbar] | | | [m ³ /h] | | [mbar] | | [m ³ /h] | | | | | |
| | | [kW] | | | | | | | | | | | | | | | |
| 2nd st. | 1st st. | 2nd st. | 2nd st. P 9 | 1st st. P 1 | 2nd st. | 1st st. | 2nd st. | 1st st. | 2nd st. | 1st st. | 2nd st. | 1st st. | 2nd st. | 1st st. | 2nd st. | 1st st. | |
| 560 | 280 | 521 | 37 | 17.5 | 8 | 2.7 | 62.1 | 31.0 | 6.3 | 2.1 | 55.5 | 27.8 | 8.3 | 2.9 | 22.3 | 11.1 | |
| 600 | 300 | 558 | 44 | 18 | 10 | 3.5 | 66.5 | 33.3 | 7.8 | 2.7 | 59.5 | 29.7 | 10.1 | 3.4 | 23.9 | 11.9 | |
| 700 | 350 | 651 | 72 | 21 | 12.9 | 4 | 77.6 | 38.8 | 10.1 | 3.1 | 69.4 | 34.7 | 13.5 | 4.5 | 27.9 | 13.9 | |
| 770 | 385 | 716 | 90 | 24 | 13.2 | 5 | 85.4 | 42.7 | 10.3 | 3.9 | 76.3 | 38.2 | 15.2 | 5.2 | 30.7 | 15.3 | |

| | | | MK2.1-Z | M-L | | | | | | | | | | | |
|---------|---|-------------|---------|---------------|-------|------|------|-------|---|-------------------|---------|---------|--|--|--|
| | | | | | | | | | Heating oil EL H _i = 11.86 [kWh/kg] | | | | | | |
| Burner | her output Boiler output Air flap position Pump pressure Oil nozzle | | | Oil flow rate | | | | | | | | | | | |
| [k\ | W] | η= 92% [kW] | | | [°] | | | [bar] | Steinen | | [kg/h] | | | | |
| | | [kW] | | | | | | | | | | | | | |
| 2nd st. | 1st st. | 2nd st. | P0 | P1 | P2 on | P2 d | P2 | | 2. St. SS/60° | 1st st. SS/60° | 2nd st. | 1st st. | | | |
| 560 | 280 | 521 | 17.5 | 18.5 | 21 | 26 | 37 | 22 | 4/60°S | 4/60°S | 47.2 | 23.6 | | | |
| 600 | 300 | 558 | 18 | 19 | 22 | 27 | 44 | 18 | 5/60°S | 5/60°S | 50.6 | 25.3 | | | |
| 700 | 350 | 651 | 21 | 22 | 25 | 30 | 72 | 22 | 5/60°S | 5/60°S | 59.0 | 29.5 | | | |
| 770 | 385 | 716 | 24 | 25 | 28 | 33 | 89.9 | 20 | 6/60°S | 6/60°S | 64.9 | 32.5 | | | |

27. Adjustment tables

| MK2.2-ZM-L | | | | | MK2.2-ZM-L-N | | | | | | | | MK2.2-ZM-L-F | | | |
|------------|---------|------------------------------|--------------|---------------------|--|---------|--------------------------------------|---------|---|--|---------|---------|---|---------|--------------------------------------|---------|
| | | | | | Natural gas L H _{i,n} = 9.3 [kWh/m ³] | | | | <mark>Natural gas H</mark> H _{i,n} = 10.4 [kWh/m ³] | | | | Liquid gas H _{i,n} = 25.89 [kWh/m ³] | | | |
| • | | Boiler output η= 92% [kW] | pos | flap ition °] | Gas nozzle pressure P _G [mbar] | | Gas flow rate [m ³ /h] | | р | Gas nozzle pressure Gas flow P _G [mbar] [m ³ /h] | | | Gas nozzle pressure P _G [mbar] | | Gas flow rate [m ³ /h] | |
| | 1 | [kW] | | | | | | 1 | | 1 | | | | | | |
| 2nd st. | 1st st. | 2nd st. | St. 2 P 9 | St. 1 P 1 | 2nd st. | 1st st. | 2nd st. | 1st st. | 2nd st. | 1st st. | 2nd st. | 1st st. | 2nd st. | 1st st. | 2nd st. | 1st st. |
| 830 | 450 | 772 | 43 | 14 | 13 | 4 | 92.0 | 49.9 | 10.2 | 3.1 | 82.3 | 44.6 | 17.5 | 5.6 | 33.1 | 17.9 |
| 900 | 450 | 837 | 52 | 14 | 14 | 4.8 | 99.8 | 49.9 | 10.9 | 3.8 | 89.2 | 44.6 | 21.2 | 5.6 | 35.8 | 17.9 |
| 960 | 480 | 893 | 57 | 17 | 14.5 | 5 | 106.4 | 53.2 | 11.3 | 3.9 | 95.2 | 47.6 | 25.9 | 6.5 | 38.2 | 19.1 |
| 1070 | 540 | 995 | 85 | 26 | 16.5 | 7.6 | 118.6 | 59.6 | 12.9 | 5.9 | 106.1 | 53.5 | 29.9 | 7.8 | 42.6 | 21.5 |

| | | | MK2.2-Z | (M-L | | | | | | | | | | | |
|---------------|---------|--------------------------------------|---------|------|----------------------|------|----|------------------------|---|-------------------|---------|----------------|--|--|--|
| | | | | | | | | | Heating oil EL H _i = 11.86 [kWh/kg] | | | | | | |
| Burner [k\ | | Boiler output η= 92% [kW] [kW] | | Air | r flap positi [°] | on | | Pump pressure [bar] | Oil nozzle (Steinen) | | | w rate ı/h] | | | |
| 2nd st. | 1st st. | 2nd st. | P0 | P1 | P2 on | P2 d | P2 | | 2nd st. SS/60° | 1st st. SS/60° | 2nd st. | 1st st. | | | |
| 830 | 450 | 772 | 14 | 15 | 18 | 23 | 43 | 20 | 6/60°S | 7/60°S | 70.0 | 37.9 | | | |
| 900 | 450 | 837 | 14 | 15 | 18 | 23 | 52 | 20 | 7/60°S | 7/60°S | 75.9 | 37.9 | | | |
| 960 | 480 | 893 | 17 | 18 | 21 | 26 | 57 | 18 | 8/60°S | 8/60°S | 80.9 | 40.5 | | | |
| 1070 | 540 | 995 | 26 | 27 | 30 | 35 | 85 | 22 | 8/60°S | 8/60°S | 90.2 | 45.5 | | | |

28. Adjustments log

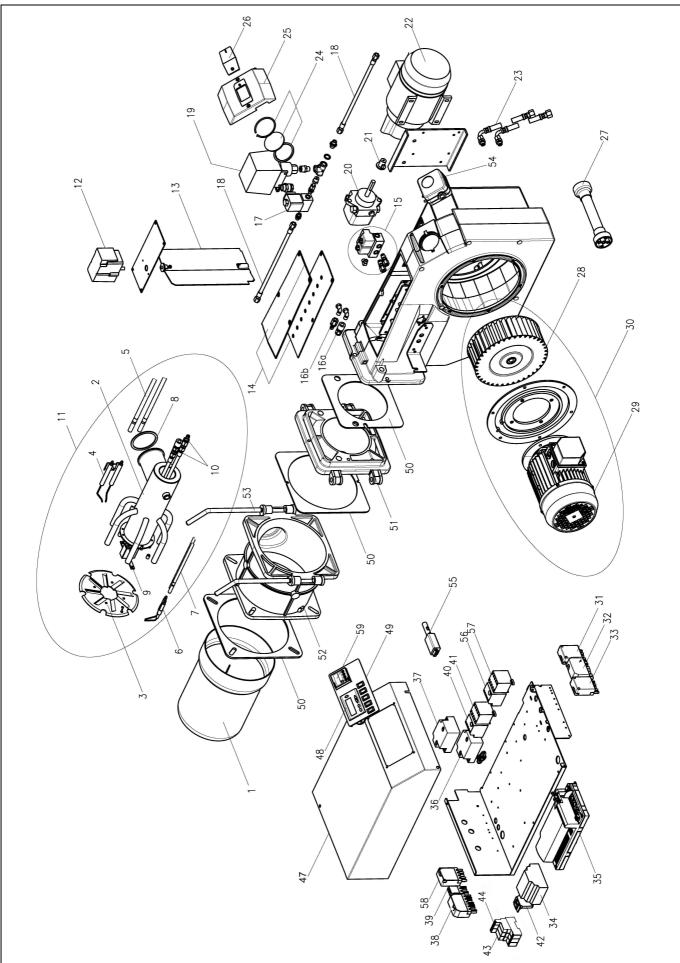
Please enter the measured values into the Adjustments log.

| Boiler type | Gas fitting |
|-------------|-------------|
| | |

| Measured values | | min. | max. | Date |
|--|------|------|------|------|
| P0 (start point) | | | | |
| P1 (min load) | | | | |
| P9 (max load) | | | | |
| Flue gas temperature | °C | | | |
| Carbon dioxide (CO ₂ level) | % | | | |
| O ₂ content | % | | | |
| CO level | % | | | |
| Flue | mbar | | | |
| Nozzle pressure | mbar | | | |
| Boiler pressure | mbar | | | |
| Room temperature | °C | | | |
| Gas type | | | | |
| Setting value V at the fitting | | | | |
| Setting value N at the fitting | | | | |

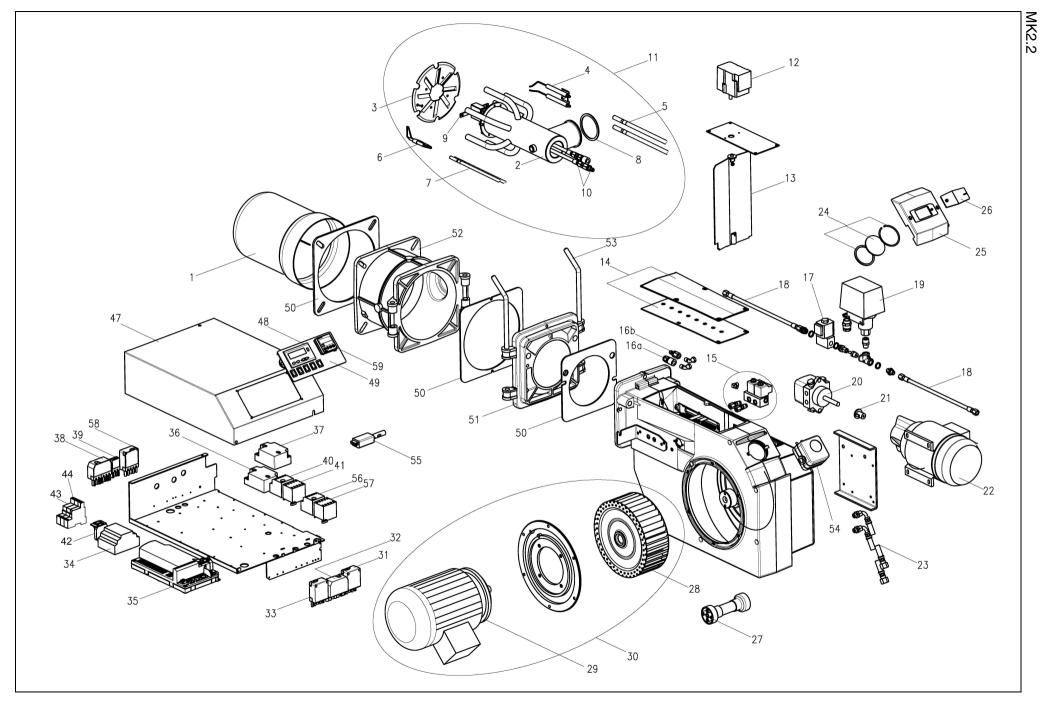
29. Explosion drawings / spare parts lists

MK2.1



| Item | Designation | VE | Art. No. |
|------|--|----|----------------|
| 1 | Burner pipe MK2.1 | 1 | 47-90-25517 |
| 1 | Burner pipe MK2.1, 100 mm extended | 1 | 47-90-25514 |
| 1 | Burner pipe MK2.1, 200 mm extended | 1 | 47-90-26419 |
| 2 | Mixing head MK2, welded | 1 | 47-90-27084 |
| 2 | Mixing head MK2, welded, 100 mm extended | 1 | 47-90-27085 |
| 2 | Mixing head MK2, welded, 200 mm extended | 1 | 47-90-27086 |
| 3 | Baffle plate MK2 | 1 | 47-90-25515 |
| 4 | Ignition electrodes oil cpl. | 1 | 47-90-26213 |
| 5 | Ignition cable set oil | 2 | 47-50-26104 |
| 5 | Ignition cable set oil, 100 mm extended | 2 | 47-50-25134 |
| 5 | Ignition cable set oil, 200 mm extended | 2 | 47-50-25005 |
| 6 | Ignition electrode, gas cpl. | 1 | 47-90-24921 |
| 7 | Ignition cable set, gas | 2 | 47-50-25134 |
| 7 | Ignition cable set, gas, 100 mm extended | 2 | 47-50-25004 |
| 7 | Ignition cable set, gas, 200 mm extended | 2 | 47-50-25005 |
| 8 | Mixing head seal MK2 | 5 | 47-50-25521 |
| 9 | Nozzle holder MK2 cpl. pre-assembled | 1 | 47-90-25548 |
| 9 | Nozzle holder MK2 cpl. pre-assembled, 100 mm extended | 1 | 47-90-25561 |
| 9 | Nozzle holder MK2 cpl. pre-assembled, 200 mm extended | 1 | 47-90-26240 |
| 10 | Hydraulics set | 1 | 47-90-27087 |
| 11 | Mixing head MK2 cpl., pre-assembled, without ignition cable | 1 | 47-90-25473 |
| 11 | Mixing head MK2 cpl., pre-assembled, 100 mm extended, without ignition cable | 1 | 47-90-25562 |
| 11 | Mixing head MK2 cpl., pre-assembled, 200 mm extended, without ignition cable | 1 | 47-90-26108 |
| 12 | Positioning drive SQN 13 | 1 | 47-90-29095 |
| 13 | Air flap MG20 | 1 | 47-90-27030 |
| 14 | Cover for MG20 with seals | 1 | 47-90-10698 |
| 15 | Conversion kit double solenoid valve M+MK | 1 | 47-90-30413 |
| 16a | Hydraulic plug T2320V, cpl. | 1 | 47-90-25465 |
| 16b | Hydraulic coupling cpl. | 1 | 47-90-25464 |
| 17 | Solenoid valve R1/4" | 1 | 36-90-11583 |
| 18 | Pressure hose NW4 cpl. | 1 | 47-90-28797 |
| 19 | Oil pressure switch 0-40 bar with cable | 1 | 47-90-28330 |
| 20 | Oil pump Aj4 cpl. | 1 | 47-90-26063 |
| 21 | Pump-motor coupling | 1 | 47-90-28851 |
| 22 | Motor 0.55 kW | 1 | 47-90-28787 |
| 23 | Metal hose NW6 1200 mm long | 1 | 47-90-11347 |
| 24 | Inspection glass with seal | 1 | 36-90-11544 |
| 25 | Hood MG20 | 1 | 47-90-24857 |
| 26 | Sight glass cover | 5 | 47-50-12106 |
| 27 | Coupling cpl. | 1 | 36-90-11539 |
| 28 | Fan wheel Ø 218 x 80 | 1 | 36-90-11540-01 |
| 29 | Motor 1.1 kW 400 V / 50 Hz | 1 | 47-90-29347 |
| 30 | Motor 1.1 kW with fan wheel | 1 | 47-90-29240 |
| 31 | Socket 4-pin. green | 1 | 37-90-20744 |
| 32 | Socket 7-pin. black/brown | 1 | 37-90-20731 |
| 33 | 5-pole female connector, black | 1 | 37-90-20748 |
| 34 | Fuel switchover unit AGM60 | 1 | 47-90-29099 |

| ltem | Designation | VE | Art. No. |
|------|---|----|----------------|
| 35 | Control box LMV 26 | 1 | 47-90-29094-02 |
| 36 | Ignition transformer Mod. 26/35 incl. ignition cable 460 mm lg. | 1 | 47-90-24469 |
| 37 | Ignition transformer Mod. 26/48 incl. ignition cable 460 mm lg. | 1 | 47-90-26930 |
| 38 | Socket 7-pin. green | 1 | 37-90-10831 |
| 39 | 3-pole female connector, black | 1 | 37-90-20739 |
| 40 | Small motor contactor B7-30-10 | 1 | 47-90-25171 |
| 41 | Thermal overcurrent relay 2.4 - 4 A | 1 | 47-90-25172-01 |
| 42 | Remote-manual toggle switch | 1 | 47-90-25040 |
| 43 | Relay CR-P230AC2 | 1 | 47-90-25199 |
| 44 | Base CR-PLSx | 1 | 47-90-26713 |
| 47 | Electronic unit hood | 1 | 47-90-29307 |
| 48 | Display unit AZL | 1 | 47-90-29098 |
| 49 | Panel | 1 | 47-90-29421 |
| 49 | Cover MK with controller | 1 | 47-90-29420 |
| 50 | Gasket set | 1 | 47-90-26722 |
| 51 | Gas jacket MG20 Part 2 | 1 | 44-90-30242 |
| 52 | Gas jacket MG20 Part 1 | 1 | 44-90-33245 |
| 53 | Mounting rod MG20 | 2 | 46-50-21085 |
| 54 | Differential pressure switch LGW50 | 1 | 44-90-20793 |
| 55 | Flame detector KLC1000 | 1 | 47-90-27184 |
| 56 | Small motor contactor B7-30-10 for pump unit | 1 | 47-90-25171 |
| 57 | Thermal overcurrent relay for pump unit 2.4 - 4 A | 1 | 47-90-25172-01 |
| 58 | 5-pole connector part, black for pump unit | 1 | 37-90-20753 |
| 59 | Digital controller RWF50 (optional temperature) | 1 | 47-90-28819-1 |
| - | Inlet nozzle | 1 | 36-90-11541 |
| - | Motor connection cable | 1 | 47-90-25340 |



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| Item | Designation | VE | Art. No. |
|------|--|----|-------------|
| 1 | Burner pipe MK2.2 | 1 | 47-90-25472 |
| 1 | Burner pipe MK2.2, 100 mm extended | 1 | 47-90-26420 |
| 1 | Burner pipe MK2.2, 200 mm extended | 1 | 47-90-26421 |
| 2 | Mixing head MK2, welded | 1 | 47-90-27084 |
| 2 | Mixing head MK2, welded, 100 mm extended | 1 | 47-90-27085 |
| 2 | Mixing head MK2, welded, 200 mm extended | 1 | 47-90-27086 |
| 3 | Baffle plate MK2 | 1 | 47-90-25515 |
| 4 | Ignition electrodes oil cpl. | 1 | 47-90-26213 |
| 5 | Ignition cable set oil | 2 | 47-50-26104 |
| 5 | Ignition cable set oil, 100 mm extended | 2 | 47-50-25134 |
| 5 | Ignition cable set oil, 200 mm extended | 2 | 47-50-25005 |
| 6 | Ignition electrode, gas cpl. | 1 | 47-90-24921 |
| 7 | Ignition cable set, gas | 2 | 47-50-25134 |
| 7 | Ignition cable set, gas, 100 mm extended | 2 | 47-50-25004 |
| 7 | Ignition cable set, gas, 200 mm extended | 2 | 47-50-25005 |
| 8 | Mixing head seal MK2 | 5 | 47-50-25521 |
| 9 | Nozzle holder MK2 cpl. pre-assembled | 1 | 47-90-25548 |
| 9 | Nozzle holder MK2 cpl. pre-assembled, 100 mm extended | 1 | 47-90-25561 |
| 9 | Nozzle holder MK2 cpl. pre-assembled, 200 mm extended | 1 | 47-90-26240 |
| 10 | Hydraulics set | 1 | 47-90-27087 |
| 11 | Mixing head MK2 cpl., pre-assembled, without ignition cable | 1 | 47-90-25473 |
| 11 | Mixing head MK2 cpl., pre-assembled, 100 mm extended, without ignition cable | 1 | 47-90-25562 |
| 11 | Mixing head MK2 cpl., pre-assembled, 200 mm extended, without ignition cable | 1 | 47-90-26108 |
| 12 | Positioning drive SQN 13 | 1 | 47-90-29095 |
| 13 | Air flap MG20 | 1 | 47-90-27030 |
| 14 | Cover for MG20 with seals | 1 | 47-90-10698 |
| 15 | Conversion kit double solenoid valve M+MK | 1 | 47-90-30413 |
| 16a | Hydraulic plug T2320V, cpl. | 1 | 47-90-25465 |
| 16b | Hydraulic coupling cpl. | 1 | 47-90-25464 |
| 17 | Solenoid valve R 1/4" cpl. for MK burner | 1 | 47-90-27106 |
| 18 | Pressure hose NW4 cpl. | 1 | 47-90-28797 |
| 19 | Oil pressure switch 0- 40 bar with cable | 1 | 47-90-28330 |
| 20 | Oil pump AJ4 cpl. | 1 | 47-90-26063 |
| 21 | Pump-motor coupling | 1 | 47-90-28851 |
| 22 | Motor 0.55 kW | 1 | 47-90-28787 |
| 23 | Metal hose NW6 1200 mm long | 1 | 47-90-11347 |
| 24 | Inspection glass with seal | 1 | 36-90-11544 |
| 25 | Hood MG20 | 1 | 47-90-24857 |
| 26 | Sight glass cover | 5 | 47-50-12106 |
| 27 | Coupling MK2.2 cpl. | 1 | 47-90-27179 |
| 28 | Fan wheel Ø 224 x 82 | 1 | 47-90-24847 |
| 29 | Motor 2.2 kW 400 V / 50 Hz | 1 | 47-90-24846 |
| 30 | Motor 2.2 kW with fan wheel | 1 | 47-90-25508 |
| 31 | Socket 4-pin. green | 1 | 37-90-20744 |
| 32 | Socket 7-pin. black/brown | 1 | 37-90-20731 |
| 33 | 5-pole female connector, black | 1 | 37-90-20748 |
| 34 | Fuel switchover unit AGM60 | 1 | 47-90-29099 |

| Item | Designation | VE | Art. No. |
|------|---|----|----------------|
| 35 | Burner management system LMV 26 | 1 | 47-90-29094-02 |
| 36 | Ignition transformer Mod. 26/35 incl. ignition cable 460 mm lg. | 1 | 47-90-24469 |
| 37 | Ignition transformer Mod. 26/48 incl. ignition cable 460 mm lg. | 1 | 47-90-26930 |
| 38 | Socket 7-pin. green | 1 | 37-90-10831 |
| 39 | 3-pole female connector, black | 1 | 37-90-20739 |
| 40 | Small motor contactor B7-30-10 | 1 | 47-90-25171 |
| 41 | Thermal overcurrent relay 4 -6 A | 1 | 47-90-25173-01 |
| 42 | Remote-manual toggle switch | 1 | 47-90-25040 |
| 43 | Relay CR-P230AC2 | 1 | 47-90-25199 |
| 44 | Base CR-PLSx | 1 | 47-90-26713 |
| 47 | Electronic unit hood | 1 | 47-90-29307 |
| 48 | Display unit AZL | 1 | 47-90-29098 |
| 49 | Panel | 1 | 47-90-29421 |
| 49 | Cover MK with controller | 1 | 47-90-29420 |
| 50 | Gasket set | 1 | 47-90-26722 |
| 51 | Gas jacket MG20 Part 2 | 1 | 44-90-30242 |
| 52 | Gas jacket MG20 Part 1 | 1 | 44-90-33245 |
| 53 | Mounting rod MG20 | 2 | 46-50-21085 |
| 54 | Differential pressure switch LGW50 | 1 | 44-90-20793 |
| 55 | Flame detector KLC 1000 | 1 | 47-90-27184 |
| 56 | Small motor contactor B7-30-10 for pump unit | 1 | 47-90-25171 |
| 57 | Thermal overcurrent relay for pump unit 2.4 - 4 A | 1 | 47-90-25172-01 |
| 58 | 5-pole connector part, black for pump unit | 1 | 37-90-20753 |
| 59 | Digital controller RWF50, temperature (optional) | 1 | 47-90-28819-1 |
| - | Inlet nozzle | 1 | 36-90-11541 |
| - | Motor connection cable | 1 | 47-90-24889 |

30. Declaration of conformity for dual-fuel burner for heating oil EL and natural gas or liquid gas



Declaration of Conformity for Gas Burners

We, Giersch GmbH, Adjutantenkamp 18 in D-58675 Hemer declare under our responsibility that

gas burner type MK2/...

is conform with the regulations of these directives

MD2006/42/EG EMV2014/30/EG GAD 2016/426/EG MCP2015/2193/EU RoHS 2011/65/EU DIN EN 676

and is marked with:

CE

CE-0085

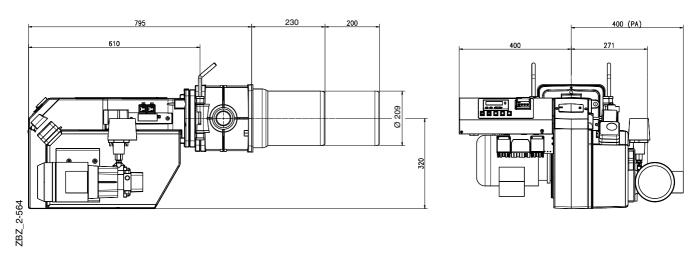
Hemer, 12.01.2024

Reden

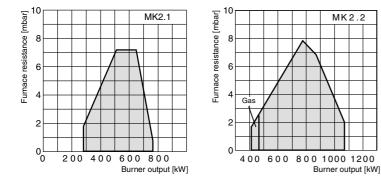
Dr. Josef Becker Managing Director

Geschäftsführer: Dr. Josef Becker | Vorsitzende des Aufsichtsrates: Helene Richmond | Amtsgericht Iserlohn: HRB 8776 | USt-IdNr.: DE 815685219 Bankverbindung: Giersch GmbH | IBAN: DE44 2004 0000 0240 0703 00 | BIC: COBADEFFXXX | Commerzbank AG | Hamburg

31. Dimensions (All dimensions are given in mm)



32. Working ranges



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