

# **Technical Information • Installation Instructions**

# GG10-LN

Issued April 2024 In the interests of continuous product improvement, technical specifications are subject to change without prior notice!

Gas



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# Overview

## **General information**

Installation of a gas-fired heating system must be performed in accordance with the applicable regulations and guidelines. It is therefore the duty of the installer to be familiar with all applicable regulations and requirements. Installation, start-up and maintenance must be performed with utmost care.

The burner must not be operated in rooms with high levels of air humidity (laundry rooms), dust or corrosive vapours. The boiler room must be ventilated accordingly with ventilation air. The ENERTECH GG10-LN series of gas burners are suitable for burning natural gas or liquefied petroleum gas in accordance with DIN EN 437 and comply with the European Standard DIN EN 676.

## Scope of delivery and connection data

Before installing the ENERTECH gas burner, please check the scope of delivery.

Scope of delivery:

Burner, sliding flange and gasket, 4 retaining screws, separate operating instructions, technical information, one 7-pin connector, gas ramp and gasket.

Gas installation and commissioning are subject to the applicable national regulations, e.g. in Germany the Technical Regulations of the DVGW (DVGW-TRGI).

The following must be observed for Switzerland: SVGW Gas Provisions G1, G3: Gas installation EKAS Form.

1942: Liquefied gas regulation, Part 2 Regulations of cantonal authorities (e. g. fire department regulations).

The gas pipe must be designed to conform to the flow rate and the available gas flow pressure and routed with the lowest pressure loss over the shortest distance to the burner.

The loss of gas pressure via the gas ramp and the burner, and the resistance on the fuel gas side of the heat generator must be less than the connection flow pressure.



Caution ! Observe the through-flow direction of the gas ramp.

#### **Operating instructions**

The operating instructions together with this technical information leaflet must be displayed in a clearly visible position in the boiler room. It is essential to enter the address of the nearest customer service centre in the operating instructions.

#### Instruction of operating personnel

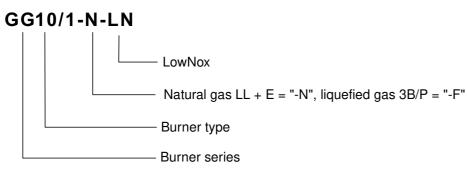
Faults are often caused by operator error. The operating personnel must be properly instructed in how the burner works. In the event of recurring faults, Customer Service should be notified.

#### Maintenance and customer service

The complete system should be checked once a year for correct functioning and leaks by a representative of the manufacturer or other suitably qualified person.

We accept no liability for consequential damage in cases of incorrect installation or repair, the fitting of nongenuine parts or where the equipment has been used for purposes for which it was not intended.

# Key for code designation



# **Technical specifications**

|   | Burne                       | r type                    |  |  |
|---|-----------------------------|---------------------------|--|--|
| Technical specifications                      | GG10/1-LN                   | GG10/2-LN                 |  |  |
| Burner output                                 | 12 - 60 kW                  | 20 - 90 kW                |  |  |
| Gas type                                      | Natural gas $LL + E = "-N"$ | liquefied gas 3B/P = "-F" |  |  |
| Gas input pressure with MBC65 1/2"            | 65 mbar                     |                           |  |  |
| Gas input pressure MBC120 ¾"                  | 360 mbar                    |                           |  |  |
| Voltage                                       | 1 / N / PE ~ 50 Hz / 230 V  |                           |  |  |
| Current consumption<br>start max. / operation | 1.9 A / 0.8 A               |                           |  |  |
| Electric motor                                | 9                           | 0                         |  |  |
| Ignition transformer                          | 35 mA; 8                    | kV rms.                   |  |  |
| Control unit                                  | LMI                         | E11                       |  |  |
| Weight  | 81                          | <g< td=""></g<>           |  |  |
| Noise emission                                | ≤ 59 dB(A)                  |                           |  |  |
| Emission class                                | 5                           |                           |  |  |
| NOx limit value                               | ≤ 56 m                      | g/kWh                     |  |  |

# Installation

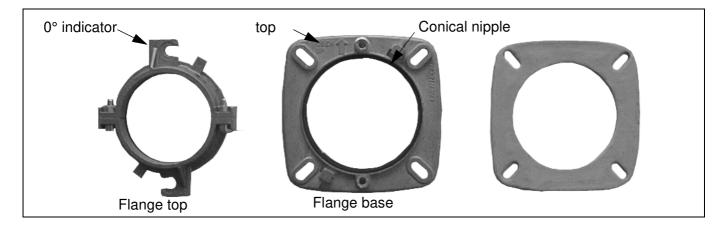
#### Mounting the flange and burner

- 1. Mount the flange base and gasket onto the boiler:
  - Observe "top" mounting position,
  - Tighten M8 screws including U-washer,
  - The upper flange part (half shells) must be fitted to the burner tube in advance and the clamping screws must be attached.

# During the assembly procedure, ensure that the 0° display on the flange top aligns with the "top" display on the flange base.

#### 2. Installing the burner:

- To mount the burner, engage the burner housing in the retaining lugs by rotating it clockwise.
- Tighten the clamping screw. Make sure that the conical nipple is inserted in the lower part of the flange correctly.



#### Mounting the gas ramp!

| Installing the gas ramp                   |  |  |  |  |
|---|--|--|--|--|
| Installation position for vertical line   | as desired   |  |  |  |
| Installation position for horizontal line | tilted up to max. 90° to left or right, not overhead |  |  |  |
| Minimum distance to masonry               | 20 mm  |  |  |  |

Installation position MBC-...



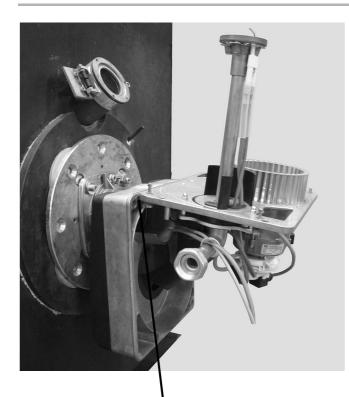


- Remove plastic protective plug.
- · Mount the screw connections with enclosed seals.
- Observe the installation position.
- Check connecting point of gas ramp with non-corrosive foaming agent for leaks and vent the gas pipe.
- When venting, use a hose to discharge the gas safely to the atmosphere.



The gas supply line and gas assembly must not exert tensile, compression or torsional forces on the burner, since this can otherwise adversely affect operational safety.

In Germany, observe DVGW-TRGI 1986/96 Section 7, TRF 1988, DIN 4756 and local regulations



# Service position



Risk of injury by fan impeller on activation in service position.

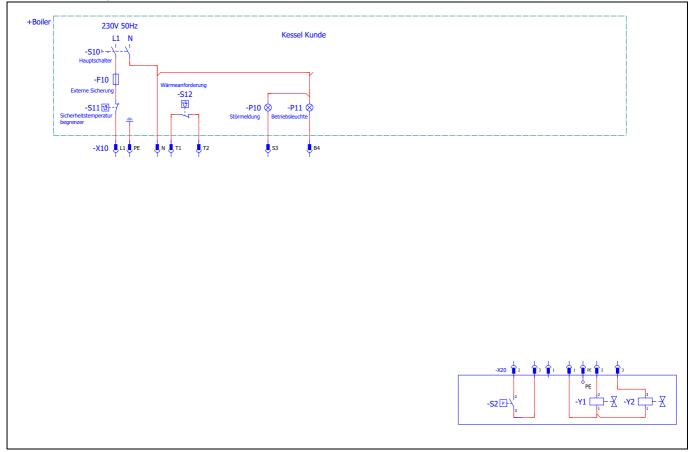
Release quick-release locks (4 x) and detach base plate.Place the keyhole openings in the base plate onto the socket head cap screws of the housing and lock them into place.



#### Connect to power supply

- Deenergise the system. Main switch "OFF".
- Check the polarity of all connectors.
- Connect the plug unit as indicated in the connection diagram. Lay the flexible control line so that the boiler door remains swivellable.
- Insert the coded cube connectors to the gas pressure monitor and to the solenoid valves and use a screw to fasten.
- If plug X11 is wired as shown the terminal diagram, check that the pins are correctly assigned..
- Connect the 7-pin plug of the boiler controller (X11) to the black-brown socket on the burner (X12).
- The power cord of the 7-pin connecting plug X11 must be fused with a slow-acting fuse rated for max. 6.3 A or a quick-acting fuse rated for max. 10 A.

Connection diagram





# Function



Function test of control box Danger of fatal injury from electric shocks!



Disconnect electrical cable from power supply before carrying out any work on live parts!

Troubleshooting may only be carried out by authorised and trained personnel! (Remote) Unlocking may only be carried out by an authorised specialist.

#### Carry out the following checks after commissioning and maintenance of the burner.

Burner start with interrupted lines to flame sensor:

- Interrupt the line to the flame sensor and start the burner.
- At the end of the safety time, the control unit performs a failure shut-down after three repetitions.
- Re-establish the connection.

Burner operation with loss-of-flame simulation:

- Turn the dial of the gas pressure monitor to the minimum value (see Page 13).
- Start the burner.
- Close the ball valve during operation. After loss of flame, the control unit performs a failure shut-down after three repetitions.
- Turn the dial of the gas pressure monitor to the inital value.

Burner operation with loss of air pressure:

- Pull of the air hose at the "+" input of the air pressure monitor during operation. The control unit performs a failure shut-down.
- Attach the air hose to the air pressure monitori again.

#### Safety and switching functions

If, at the end of the safety time, no flame forms, or there is a loss of flame during operation, a maximum of three repetitions can be carried out for each control circuit; otherwise a failure shut-down is performed. If a flame signal is given during the pre-ventilation phase, a failure shut-down will occur immediately. The position of the air pressure monitor is continuously checked. There can be no start-up if it is not in its neutral position. If the NO contact does not close or reopens during the pre-ventilation phase, a failure shut-down will occur. The air pressure monitor contact and the valves close if the air flow is insufficient during operation. The device goes into failure mode.

### Display during commissioning

| Color code table for multi-color signal lamp         |   |                     |  |  |  |
|--|---|---------------------|--|--|--|
| Status   | Color code  | Color               |  |  |  |
| Waiting time (tw), other<br>Waiting states           | O   | OFF                 |  |  |  |
| Air pressure switch waiting phase,<br>Pre-ventilaton | •   | Yellow              |  |  |  |
| Ignition phase, ignition controlled                  | $\bigcirc \bullet \bigcirc \bullet \bigcirc \bullet \bigcirc \bullet \bigcirc \bullet \bigcirc \bullet$   | Yellow flashing     |  |  |  |
| Operation, flame OK                                  | ■   | Green               |  |  |  |
| Operation, flame poor                                | $O \blacksquare O \blacksquare O \blacksquare O \blacksquare O \blacksquare$  | Green flashing      |  |  |  |
| External light on burner start                       |   | Green-red           |  |  |  |
| Undervoltage   |   | Yellow-red          |  |  |  |
| Fault, alarm   | <b>▲</b>  | Red                 |  |  |  |
| Fault code output, see fault code table              | $\bigcirc \land \bigcirc \land$ | Red flashing        |  |  |  |
| Interface diagnostics                                |   | Red flickering ligh |  |  |  |

Key:

..... Permanent

O OFF

▲ Red

Yellow

Green

#### Function

#### **Troubleshooting diagnostics**

After failure shutdown, the red signal lamp lights up permanently. In this state, the visual troubleshooting diagnostics can be activated according to the fault code table by actuating the unlocking key > **3 seconds**. Actuate the unlocking key again for >3 seconds to activate the interface diagnostics. The interface diagnostics operates only when the unlocking key adapter AGK20... is not attached. If the interface diagnostics is activated unintentionally (indicated by a weak flickering of the signal lamp in red), it can be switched off again by actuating the unlocking key >3 seconds. The correct moment for switchover is signaled by a yellow light pulse.

#### Fault code table

| Flashing code "red"<br>of the fault signal<br>lamp (LED) | Alarm at<br>terminal 10 | Possible causes   |
|--|-------------------------|---|
| Flashes 2 x  | On                      | No flame forms at the end of the safety time (TSA)<br>- Defective or soiled fuel valves<br>- Defective or soiled flame sensor<br>- Poor burner setting, no fuel<br>- Defective defekte ingnition device |
| Flashes 3 x  | On                      | Error air pressure monitor (LP)<br>- Air pressure failure after specified time (t10)<br>- Air pressure switch (LP) welded in idle position  |
| Flashes 4 x  | On                      | External light on burner start  |
| Flashes 5 x  | On                      | Time monitoring air pressure monitor (LP)<br>- Air pressure monitor (LP) welded in working position<br>- Fault during seal check (only in connection with leak check (LDU11)                            |
| Flashes 6 x  | On                      | Free  |
| Flashes 7 x  | On                      | Too frequent loss of flame during operation (repetition limit)<br>- Defective or soiled fuel valves<br>- Defective or soiled flame sensor<br>- Defective burner setting                                 |
| Flashes 8 x  | On                      | Free  |
| Flashes 9 x  | On                      | Free  |
| Flashes 10 x   | Off                     | Wiring fault or internal error, output contacts, other fault  |
| Flashes 14 x   | On                      | CPI contact not closed  |

The control outputs are deenergised during troubleshooting diagnostics.

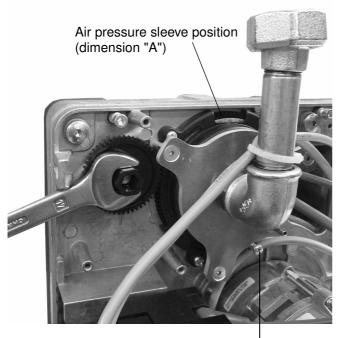
- The burner remains switched off,
- The entrnal fault display remains deenergised

- Fault signal alarm (AL) at terminal 10 according to fault code table.

Unlock to exit the troubleshooting diagnostics and switch the burner on again. Press the unlocking key approx. **1 s (< 3 s)**.

# Start-up

The burner can be put into operation once the gas and electrical installation and assembly work has been completed.



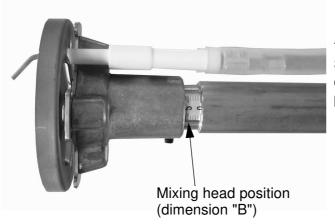
#### Air regulating sleeve

The scale serves as an orientation aid to facilitate adjustment of the air quantity. Use a hexagon key (SW17) to modify the air quantity according to performance in accordance with the setting table (see page 15 ff). The values in the table of settings can be read off directly at the scale.

If there is overpressure in the combustion chamber, set the value higher; if there is underpressure, the value must be reduced.

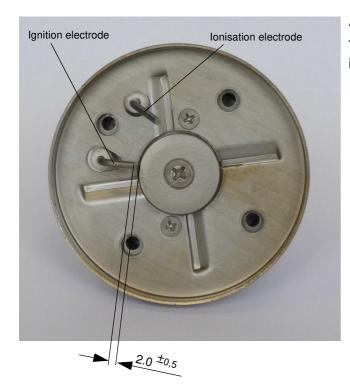
Readjustment is necessary in any case on account of the type of plant.

After setting the combustion values, the air regulatig sleeve must be fixed with screw 1 to prevent misalignment.



## Adjustment of the mixing head

Set the position of the mixing head according to burner output in accordance with the setting table on page 15 ff.



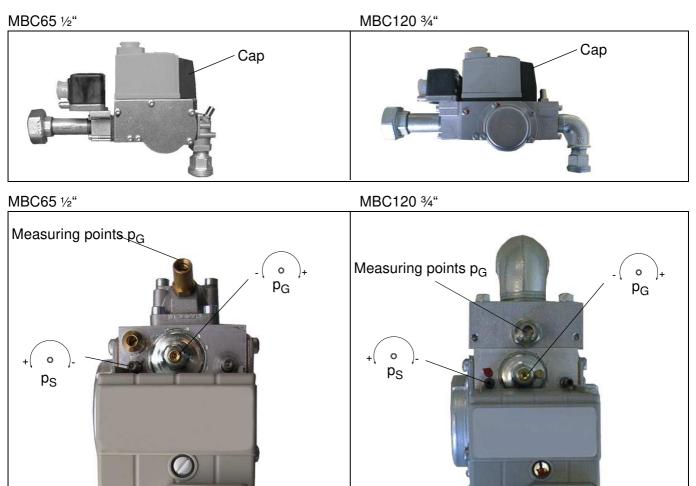
# Adjusting the ignition electrode

The electrode is set at the factory. The dimensions are included for checking purposes.

#### Setting the gas ramps

Remove the gas flow cap on the gas ramp upwards prior to setting.

The Allen key (2 mm) for setting is located in the cap.



To measure the gas pressure, open the measuring points and connect the pressure gauge.

#### $p_S$ = Starting gas $p_G$ = Gas pressure gauge

Perform commissioning steps 1 bis 8 using the plant data analogous to the setting example.

| Exhaust gas values      | Natural gas LL+E | Liquefied gas propane 3P |  |  |
|-------------------------|------------------|--------------------------|--|--|
| O <sub>2</sub> content  | 3.5-5.0%         |                          |  |  |
| CO <sub>2</sub> content | 9-10% 10.5-11.5% |                          |  |  |



Setting the gas pressure monitor to Minimum (5 mbar at MBC65 1/2")

#### Adjustment example, GG10/1 to 30 kW, natural gas E:

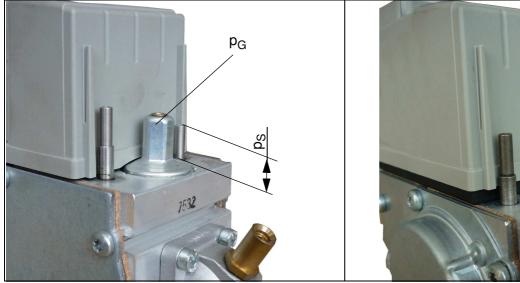
- 1. Set the position of the mixing head to dimension "B" 5 mm (see Fig. p. 11, Setting the mixing head).
- 2.  $p_S$ ,  $p_G$  and dimension"A" remain unchanged.
- 3. Start the burner.
- 4. To achieve the desired performance (30 kW in this case), p<sub>G</sub> and dimension "A" must be changed gradually from the factory setting.

Set  $p_G$  to approx. 5.1 mbar and dimension "A" to approx. 35°.

- 5. Turn p<sub>S</sub> up (left) to 19 mm
- 6. Start the burner again and correct the settings if necessary.
- 7. Close the measuring points
- 8. Check the gas pressure controller after start-up.
- Close the ball valve slowly. Close the ball valve slowly, the burner must switch off without triggering a fault.

MBC65 1/2"

MBC120 3⁄4"



The setting screw p<sub>G</sub> does not have a stop.

#### To restore the factory settings for a modified gas ramp, you must observe the following:

#### GG10/1-LN with MBC-65

- 1 Turn p<sub>G</sub> 10 x left
- 2 p<sub>S</sub> 18 mm
- 3 Dimension "A" 24°
- 4 Start the burner
- 5 Set p<sub>G</sub> to 2.3 mbar

#### GG10/2-LN with MBC-120

- 1 Turn p<sub>G</sub> 10 x left
- 2 p<sub>S</sub> 18 mm
- 3 Dimension "A" 35°
- 4 Start the burner
- 5 Set p<sub>G</sub> to 3.9 mbar

pG

#### **Adjustment tables**



The values given in the tables are only guide values for start-up. The system settings required in each case must be redefined if values such as boiler output, calorific value and altitude deviate.

#### A correction is required in any case.

On first commissioning and after each adjustment, a combustion check must be carried out.

|                           | GG10/1                          | -N-LN   | Natural g  | as LL: H <sub>i,n</sub> = 9.3 [                 | kWh/m <sup>3</sup> ]                   |                                      |
|---------------------------|---------------------------------|---|--|---|--|--------------------------------------|
| Burne<br>r output<br>[kW] | Boiler output<br>η= 92%<br>[kW] | Air regulating<br>sleeve Position<br>Dimension "A"<br>[°] | Mixing head<br>Position<br>Dimension "B"<br>[mm] | Gas nozzle<br>pressure p <sub>G</sub><br>[mbar] | Starting gas<br>P <sub>S</sub><br>[mm] | Gas flow rate<br>[m <sup>3</sup> /h] |
| 12                        | 11                              | 10  | 5  | 1.0   | 16                                     | 1.3                                  |
|                           |                                 | -   | _  | -   | -                                      |                                      |
| 15                        | 14                              | 18  | 5  | 1.7   | 18                                     | 1.7                                  |
| 20*                       | 18                              | 24  | 5  | 3.0   | 18                                     | 2.2                                  |
| 25                        | 23                              | 29  | 5  | 4.6   | 18                                     | 2.8                                  |
| 30                        | 28                              | 35  | 5  | 6.6   | 19                                     | 3.3                                  |
| 41                        | 38                              | 66  | 5  | 11.6  | 22                                     | 4.5                                  |
| 45                        | 41                              | 72  | 5  | 14.0  | 22                                     | 5.0                                  |
| 40                        | 37                              | 45  | 0  | 8.1   | 22                                     | 4.4                                  |
| 51                        | 47                              | 64  | 0  | 12.6  | 22                                     | 5.7                                  |
| 60                        | 55                              | 125   | 0  | 16.0  | 22                                     | 6.7                                  |

| GG10/1-N-LN   |                         |  |  | Natural g                             | as E: H <sub>i,n</sub> = 10.4 [ | kWh/m <sup>3</sup> ] |
|---------------|-------------------------|--|--|---------------------------------------|---------------------------------|----------------------|
| Burner output | Boiler output<br>η= 92% | Air regulating<br>sleeve Position<br>Dimension "A" | Mixing head<br>Position<br>Dimension "B" | Gas nozzle<br>pressure p <sub>G</sub> | Starting gas<br>P <sub>S</sub>  | Gas flow rate        |
| [kW]          | [kW]                    | [°]  | [mm]                                     | [mbar]                                | [mm]                            | [m <sup>3</sup> /h]  |
| 12            | 11                      | 10   | 5  | 0.8                                   | 16                              | 1.2                  |
| 15            | 14                      | 18   | 5  | 1.3                                   | 18                              | 1.5                  |
| 20*           | 18                      | 24   | 5  | 2.3                                   | 18                              | 2.0                  |
| 25            | 23                      | 29   | 5  | 3.5                                   | 18                              | 2.5                  |
| 30            | 28                      | 35   | 5  | 5.1                                   | 19                              | 3.0                  |
| 41            | 38                      | 66   | 5  | 8.9                                   | 22                              | 4.1                  |
| 45            | 41                      | 72   | 5  | 10.8                                  | 22                              | 4.5                  |
| 40            | 37                      | 45   | 0  | 6.2                                   | 22                              | 4.0                  |
| 51            | 47                      | 64   | 0  | 9.7                                   | 22                              | 5.1                  |
| 60            | 55                      | 125  | 0  | 12.3                                  | 22                              | 5.9                  |

#### GG10/1-F-LN

Liquid gas:  $H_{i,n} = 25.89 [kWh/m^3]$ 

|           |       |                         |  |  |                                       | i,ii -                         | -                   |
|-----------|-------|-------------------------|--|--|---------------------------------------|--------------------------------|---------------------|
| Burner of | utput | Boiler output<br>η= 92% | Air regulating<br>sleeve Position<br>Dimension "A" | Mixing head<br>Position<br>Dimension "B" | Gas nozzle<br>pressure p <sub>G</sub> | Starting gas<br>P <sub>S</sub> | Gas flow rate       |
| [kW]      | ]     | [kW]                    | [°]  | [mm]                                     | [mbar]                                | [mm]                           | [m <sup>3</sup> /h] |
| 16        |       | 15                      | 18   | 5  | 1.0                                   | 16                             | 0.6                 |
| 24*       |       | 22                      | 29   | 5  | 2.3                                   | 18                             | 1.0                 |
| 30        |       | 28                      | 35   | 2  | 2.7                                   | 19                             | 1.2                 |
| 35        |       | 32                      | 45   | 2  | 3.7                                   | 20                             | 1.4                 |
| 40        |       | 37                      | 45   | 0  | 3.9                                   | 22                             | 1.6                 |
| 50        |       | 46                      | 60   | 0  | 6.0                                   | 22                             | 2.0                 |
| 65        |       | 60                      | 125  | 0  | 10.0                                  | 22                             | 2.6                 |

\* Factory setting

| GG10/2-N-LN   |                         |  |  | Natural g                             | as LL: H <sub>i,n</sub> = 9.3 [I | kWh/m <sup>3</sup> ] |
|---------------|-------------------------|--|--|---------------------------------------|----------------------------------|----------------------|
| Burner output | Boiler output<br>η= 92% | Air regulating<br>sleeve Position<br>Dimension "A" | Mixing head<br>Position<br>Dimension "B" | Gas nozzle<br>pressure p <sub>G</sub> | Starting gas<br>P <sub>S</sub>   | Gas flow rate        |
| [kW]          | [kW]                    | [°]  | [mm]                                     | [mbar]                                | [mm]                             | [m <sup>3</sup> /h]  |
| 21            | 19                      | 22   | 5  | 1.2                                   | 16                               | 2.3                  |
| 35*           | 32                      | 35   | 5  | 3.9                                   | 18                               | 3.9                  |
| 50            | 46                      | 51   | 5  | 7.6                                   | 18                               | 5.5                  |
| 36            | 33                      | 31   | 2  | 2.8                                   | 18                               | 4.0                  |
| 50            | 46                      | 40   | 2  | 5.1                                   | 20                               | 5.5                  |
| 65            | 60                      | 55   | 2  | 8.3                                   | 20                               | 7.2                  |
| 65            | 60                      | 60   | 0  | 8.0                                   | 22                               | 7.2                  |
| 80            | 74                      | 80   | 0  | 11.4                                  | 22                               | 8.9                  |
| 90            | 83                      | 125  | 0  | 15.4                                  | 22                               | 10.0                 |

|               | GG10/2-N-LN   |                                  |                           |                         | as E: H <sub>i,n</sub> = 10.4 [l | kWh/m <sup>3</sup> ] |
|---------------|---------------|----------------------------------|---------------------------|-------------------------|----------------------------------|----------------------|
| Burner output | Boiler output | Air regulating                   | Mixing head               | Gas nozzle              | Starting gas                     | Gas flow rate        |
|               | η= 92%        | sleeve Position<br>Dimension "A" | Position<br>Dimension "B" | pressure p <sub>G</sub> | ₽ <sub>S</sub>                   |                      |
| [kW]          | [kW]          | [°]                              | [mm]                      | [mbar]                  | [mm]                             | [m <sup>3</sup> /h]  |
| 21            | 19            | 22                               | 5                         | 0.9                     | 16                               | 2.1                  |
| 35*           | 32            | 35                               | 5                         | 3.0                     | 18                               | 3.5                  |
| 50            | 46            | 51                               | 5                         | 5.8                     | 18                               | 5.0                  |
| 36            | 33            | 31                               | 2                         | 2.2                     | 18                               | 3.6                  |
| 50            | 46            | 40                               | 2                         | 3.9                     | 20                               | 5.0                  |
| 65            | 60            | 55                               | 2                         | 6.4                     | 20                               | 6.4                  |
| 65            | 60            | 60                               | 0                         | 6.1                     | 22                               | 6.4                  |
| 80            | 74            | 80                               | 0                         | 8.8                     | 22                               | 7.9                  |
| 90            | 83            | 125                              | 0                         | 11.8                    | 22                               | 8.9                  |

|               | GG10/2                 | P-F-LN   | Liquid g                                 | as: H <sub>i,n</sub> = 25.89 [k       | Wh/m <sup>3</sup> ]            |                     |
|---------------|------------------------|--|--|---------------------------------------|--------------------------------|---------------------|
| Burner output | Boier output<br>η= 92% | Air regulating<br>sleeve Position<br>Dimension "A" | Mixing head<br>Position<br>Dimension "B" | Gas nozzle<br>pressure p <sub>G</sub> | Starting gas<br>P <sub>S</sub> | Gas flow rate       |
| [kW]          | [kW]                   | [°]  | [mm]                                     | [mbar]                                | [mm]                           | [m <sup>3</sup> /h] |
| 22            | 20                     | 21   | 5  | 1.0                                   | 18                             | 0.9                 |
| 35*           | 32                     | 36   | 5  | 2.8                                   | 18                             | 1.4                 |
| 40            | 37                     | 33   | 2  | 2.8                                   | 20                             | 1.6                 |
| 65            | 60                     | 55   | 2  | 7.2                                   | 20                             | 2.6                 |
| 75            | 69                     | 702  | 0  | 8.7                                   | 22                             | 3.0                 |
| 85            | 78                     | 100  | 0  | 10.5                                  | 22                             | 3.4                 |
| 95            | 87                     | 125  | 0  | 13.2                                  | 22                             | 3.8                 |

\* Factory setting

#### Calculation principle for gas burner adjustment

The values given in the tables are setting values for start-up. The necessary system adjustment must be newly determined in each case.

#### General:

The calorific value  $(H_{i,n})$  of fuel gases is generally specified for the normal state (0°C, 1013 mbar).

#### Gas flow determination:

To allow the heat generator load to be adjusted correctly, the gas flow rate must be determined in advance.

#### Example:

| Height above sea level                      | 230 m                   |
|---|-------------------------|
| Atmospheric pressure B (according to table) | 989 mbar                |
| Gas pressure P <sub>G</sub> at meter        | 20 mbar                 |
| Gas temperature $\vartheta_{G}$             | 16°C                    |
| Boiler rating Q <sub>n</sub>                | 30 kW                   |
| Efficiency η <sub>K</sub> (assumed)         | 92%                     |
| Calorific value H <sub>i,n</sub>            | 10.4 kWh/m <sup>3</sup> |

#### Gas flow in standard state (V<sub>n</sub>)1

$$V_n = \frac{Q_n}{\eta_k \times H_{i,n}} = \frac{30kW}{0,92 \times 10,4\frac{kWh}{m^3}} = 3,1\frac{m^3}{h}$$

#### Gas flow in operating state (V <sub>B</sub>)

$$V_B = \frac{V_n}{f} = \frac{3, 1\frac{m^3}{h}}{0, 94} = 3, 3\frac{m^3}{h}$$

#### Conversion factor (f)

$$f = \frac{B + P_G}{1013} \times \frac{273}{273 + \vartheta_G}$$

#### Annual average air pressure

| Average geodetic altitude of the supply region above sea level [m] | from   |      | 1    | 51   | 101  | 151 | 201 | 251 | 301 | 351 | 401 | 451 | 501 | 551 | 601 | 651 | 701 |
|--|--------|------|------|------|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|  | to     | 0    | 50   | 100  | 150  | 200 | 250 | 300 | 350 | 400 | 450 | 500 | 550 | 600 | 650 | 700 | 750 |
| Annual average of air pressure                                     | (mbar) | 1016 | 1013 | 1007 | 1001 | 995 | 989 | 983 | 977 | 971 | 965 | 959 | 953 | 947 | 942 | 936 | 930 |

#### Legend:

Q<sub>n</sub> = boiler output [kW]

 $\eta_{\rm K}$  = efficienc [%]

 $H_{i,n}$  = lower standard calorific value [kWh/m<sup>3</sup>]

f = conversion factor

B = atmospheric pressure [mbar]

p<sub>G</sub> = gas pressure at gas meter [mbar]

$$\vartheta_{G}$$
 = gas temperature at gas meter [°C]

#### Flow measurement

Determining flow duration at gas meter..

Calculated flow duration in seconds  $t_{\text{spec}}$  for a flow volume of 200 litres (corresponding to 0.2  $\text{m}^3$ ) for the example given above is::

 $V_{B} = 3.3 \text{ m}^{3}/\text{h}$ 

$$t_{soll} = \frac{0, 2m^3 \times 3600\frac{s}{h}}{V_B \left[\frac{m^3}{h}\right]} = \frac{720m^3\frac{s}{h}}{V_B \left[\frac{m^3}{h}\right]} = \frac{720m^3\frac{s}{h}}{3, 3\frac{m^3}{h}} = 218s$$

#### Gas flow setting

| Measured flow duration in seconds [s]                               | Measures          |
|---|-------------------|
| Greater than calculated flow duration $\ensuremath{t_{\text{set}}}$ | Increase gas flow |
| Less than calculated flow duration $\ensuremath{t_{\text{set}}}$    | Reduce gas flow   |
| Equal to calculated flow duration $\ensuremath{t_{\text{set}}}$     | Gas flow achieved |

# Service instructions/dimensions

## Flame control using ionisation electrode

If an AC current is applied between the burner and the ionisation rod, a DC current flows due to the rectifying effect of the flame. This ionisation current forms the flame signal and is amplified and passed to control box. A flame cannot be faked because the rectifying effect no longer works if there is a short-circuit between the sensor electrode and the burner.

#### Measuring the ionisation current

During commissioning and maintenance of the burner or after a fault message from the control unit, the measure ionization current. To do this, the plug connection in the ionization cable is disconnected and a measuring device for current measurement is connected in series. Measuring range 0...200  $\mu$ A DC. The measurement must be carried out directly after the post-ignition time during the safety time! The ionization current must be at least 5  $\mu$ A. Values ??below 5  $\mu$ A lead to unsafe operation (fault lamp flashes green) or directly to a fault. In this case, the inside of the ionizing bar and the burner tube must be cleaned. Bend the ionizing bar if necessary. If the ionizing bar is defective, replace the electrode. Possibly reverse the polarity of the ignition transformer. Check cable for moisture and dry if necessary.

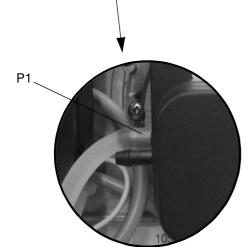


#### Servicing the air pressure monitor

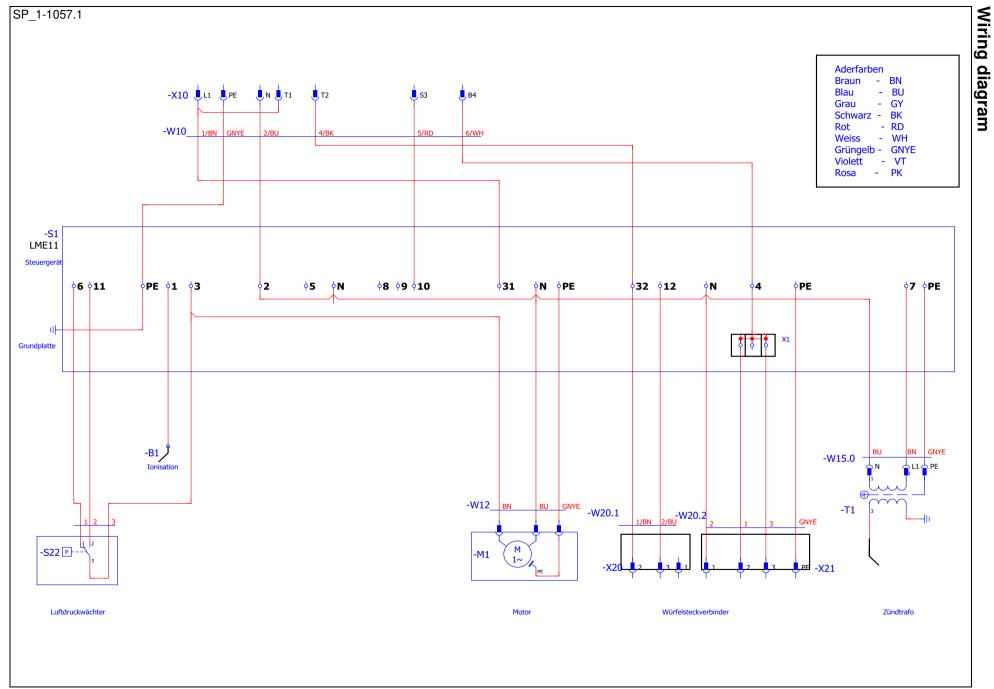
- Detach the silicone connecting hose and clean, check the switching function.
- Replace the air pressure monitor if switching function is no longer working properly.

#### To do so:

- Switch off the burner voltage Disconnect (7-oin connector X11).
- Unscrew the cover.
- Disconnect the electrical connectors.
- · Release the retaining screws on motor.
- Reassemble in the reverse order..



"P1" marks the pressure measuring connection for the silicone hose!

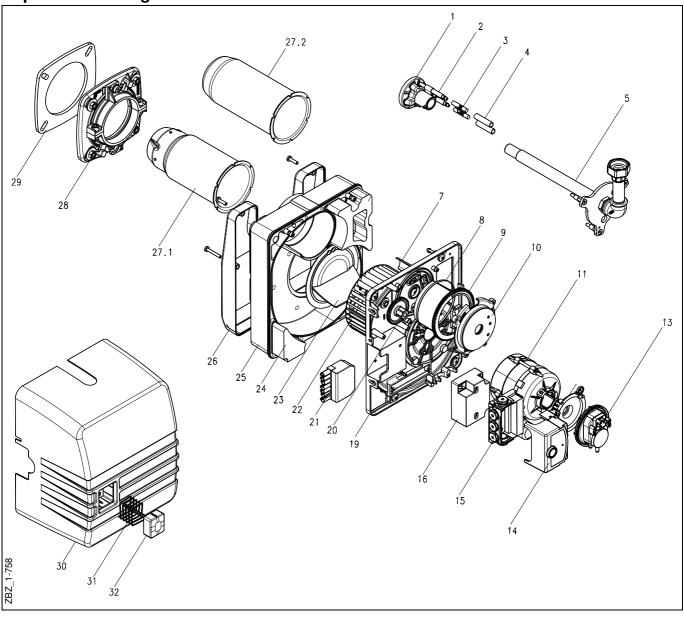


Service instructions/dimensions

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# Exploded drawing



# Spare parts list

| Seq. No. | Designation   | VE | Order no.      |
|----------|---|----|----------------|
| 1        | Gas mixer head GG10/1-N-LN, complete, with baffle plate and electrode | 1  | 47-90-25313    |
| 1        | Gas mixer head GG10/2-N-LN, complete, with baffle plate and electrode | 1  | 47-90-25314    |
| 1        | Gas mixer head GG10/1-F-LN, complete, with baffle plate and electrode | 1  | 47-90-25315    |
| 1        | Gas mixer head GG10/2-F-LN, complete, with baffle plate and electrode | 1  | 47-90-25316    |
| 2        | Ignition electrode  | 1  | 47-90-25296    |
| 3        | Ignition cable with angled plug                                       | 1  | 47-90-24835    |
| 3        | Ignition cable with angled plug 100 mm extended                       | 1  | 47-90-26740    |
| 3.1      | Ionisation cable with socket unit                                     | 1  | 44-90-20634    |
| 3.1      | Ionisation cable with socket unit 100 mm extended                     | 1  | 47-90-26328    |
| 4        | Silicon hose 10 x 1 x 80 lg.  | 1  | 47-90-22466    |
| 5        | Adapter plate with gas connection, complete                           | 1  | 47-90-29045    |
| 5        | Adapter plate with gas connection, complete 100 mm extended           | 1  | 47-90-29045-01 |
| 7        | Airflow rectifier   | 1  | 47-90-22489-01 |
| 8        | Guide ring  | 1  | 47-90-26918    |
| 9        | Air regulatig sleeve with scale                                       | 1  | 47-90-21777    |
| 10       | Spring lid with foeam rubber seal                                     | 1  | 47-90-29049    |
| 11       | Motor 90 W  | 1  | 31-90-11582    |
| 13       | Air pressure monitor DL5E 32Z 1,5 mbar                                | 1  | 47-90-29266-01 |
| 14       | Control unit LME11  | 1  | 47-90-29190    |
| 15       | Control unit base GG10 LME11  | 1  | 47-90-29467    |
| 16       | Ignition transformer  | 1  | 47-90-24469    |
| 19       | Pre-assembled base plate  | 1  | 47-90-25287    |
| 20       | Pinion  | 1  | 47-90-21884    |
| 21       | 7-pin socket with cable   | 1  | 47-90-22072    |
| 22       | Ventilator wheel Ø133 x 52  | 1  | 47-90-21729    |
| 24       | Filler insulation   | 1  | 47-90-22105    |
| 23       | Inlet nozzle item 1   | 1  | 47-90-21774-01 |
| 25       | Housing, complete with suction silencer                               | 1  | 47-90-21770    |
| 26       | Intake damper cpl.  | 1  | 47-90-21771    |
| 27.1     | Burner tube GG10/1-LN   | 1  | 47-90-24757    |
| 27.2     | Burner tube GG10/2-LN   | 1  | 47-90-24758    |
| 27.2     | Burner tube GG10/2-LN 100 mm extended                                 | 1  | 47-90-24758-01 |
| 28       | Assembly kit Enertech flange 90 mm                                    | 1  | 47-90-25269    |
| -        | O-ring ID 110 x 4   | 1  | 47-90-25242    |
| 29       | Flange seal 152 x 152 mm  | 1  | 47-90-24429    |
| 30       | Burner cover, complete with reset button                              | 1  | 47-90-21765-01 |
| 31       | Rectangular spring  | 1  | 47-90-26966    |
| 32       | Interference-suppression button, short                                | 1  | 47-90-21767    |
| -        | Working ranges 2 x Ø4,5   | 1  | 47-90-25129    |
| -        | Transformer earthing cable  | 1  | 47-90-25289    |
| -        | Replacement set of quick release fasteners G, GL10 / GB / GL20 / GG20 | 1  | 47-90-29352    |
| -        | Combustion chamber pressure measuring tube for KEV (CG and MBC)       | 1  | 47-90-30200    |

#### Declaration of conformity for the forced-air gas burner



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# Declaration of Conformity for Gas Burners

We, Giersch GmbH, Adjutantenkamp 18 in D-58675 Hemer declare under our responsibility that

gas burner type **GG10/...** 

is conform with the regulations of these directives

MD2006/42/EG EMV2014/30/EG GAD 2016/426/EG MCP2015/2193/EU RoHS 2011/65/EU DIN EN 676

and is marked with:

CE

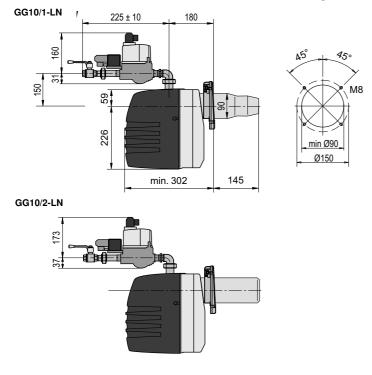
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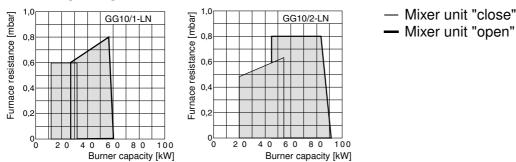
Media

Dr. Josef Becker Managing Director

Geschäftsführer: Dr. Josef Becker | Vorsitzende des Aufsichtsrates: Helene Richmond | Amtsgericht Iserlohn: HRB 8776 | USt-IdNr.: DE 815685219 Bankverbindung: Giersch GmbH | IBAN: DE44 2004 0000 0240 0703 00 | BIC: COBADEFFXXX | Commerzbank AG | Hamburg Burner dimensions / boiler connecting dimensions (all dimensions are in mm)



#### Working ranges



Working ranges acc. to DIN EN 676. The working ranges are referred to 15°C and 1013 mbar.

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